

INSTRUMENTATION

# SIMP GROUP

Design And Production
Of Technical Equipment

**Automation & Control Switches** 



# CONTENTS

# LIMIT **SWITCH**

#### **Misalignment** Switch

TIL 100/200/300

Page 4

#### Limit Switch

LS 100/200

Page 12

#### Limit Switch Heavy Duty

LS 25/35/45

Page 16

#### Misalignment Switch **Belt Bucket**

TIL 475

Page 20

#### Adjustable Limit Switch

LS 175

Page 24

#### Counter weight Switch

CS 300

Page 26

#### **Emergency** Limit Switch

LS 3045

Page 28

#### Gear Limit Switch

GS 300

Page 30

















#### **LEVEL SWITCH**

#### Capacitive Level Switch

**CLS 100** 

#### Liquid Magnet Level Switch MLS 100





#### Diaphragm Level Switch

DLS 100/200

#### Tilt Level Switch

OFSP

#### Liquid Level Switch

LLD

Page 48

#### Microwave Level Switch ML 100







# **CONTENTS**

SENSOR & **RELAY SWITCH** 

SAFETY **SWITCH** & **ALARM** 

BOX

#### Speed Switch **CSM 200**



Page 52

#### Zero Speed Switch

ZSS 100

Page 56



#### Speed Monitoring Relay

SOUD 900

Page 60



#### Frequency Relay

**RQ 700** 

Page 62



#### **RTD Thermometer**

PT 100

Page 64



# Pull Rope Switch

ROP 100/200



#### Air Flow Switch

FL 300



#### Ripped Belt Switch

TS 300

Page 80



#### Horn Siren & Light Alarm

HL 100



#### **Local Control Box**

LCB

Page 84



#### **Junction Box Pull Box**

JB / PB

Page 88







#### MISALIGNMENT SWITCH TIL100/200/300

In some industrial and factory place, also knows the misalignment switch by the name of drift switch or skew switch.

SMP misalignment switch is produced in three type: TIL 100, TIL 200, TIL 300.

SMP rugged belt Misalignment switch is used for conveyor installations subjected to specially severe operation conditions. The stainless steel actuating roller is carried in stainless steel ball bearings for improved handling of lateral forces and jerks. The large roller with diameter of 48 mm by stainless steel or aluminum alloy permits use of this device where fast belt speeds prevail. All external parts are either of aluminum alloy or stainless steel has been specially plated . Alarm and trip points are adjusted within 15° and 30° resp. Lighted model is recommended for use in long lines over 100 meters.

The device can be optionally furnished with two parallel cable entries and an internal terminal block to be permitted for further wiring. All external parts are either of aluminum alloy or stainless steel (depends on order) have been specially plated. The actuating roller of aluminum alloy is carried in stainless steel ball bearing for improved handling of lateral forces and jerks.

These switches can be provided with a highly impact-resistant dome light which is visible from distance. Besides, the switches can be easily modified to provide alarm for a particularly prepared part. All basic parts such as bolts, shafts, screws, and springs are made of stainless metal. The switches are provided with 2\*SPDT contacts. For reset, the actuating roller is reset by hand. Then the accepted order depends on your product.

Switch with conveyor aligned in 3 positions:

horizontal, vertical and 45 degree.

Ball bearing with conveyor aligned in 90 degree with 5 to 10 cm gap.

Speed of switching depends upon air distance between conveyor and alignment switch





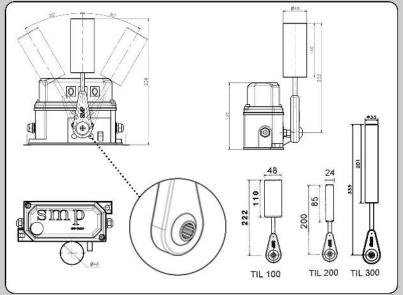


#### **SMP ADVANCED**

#### FEATURES

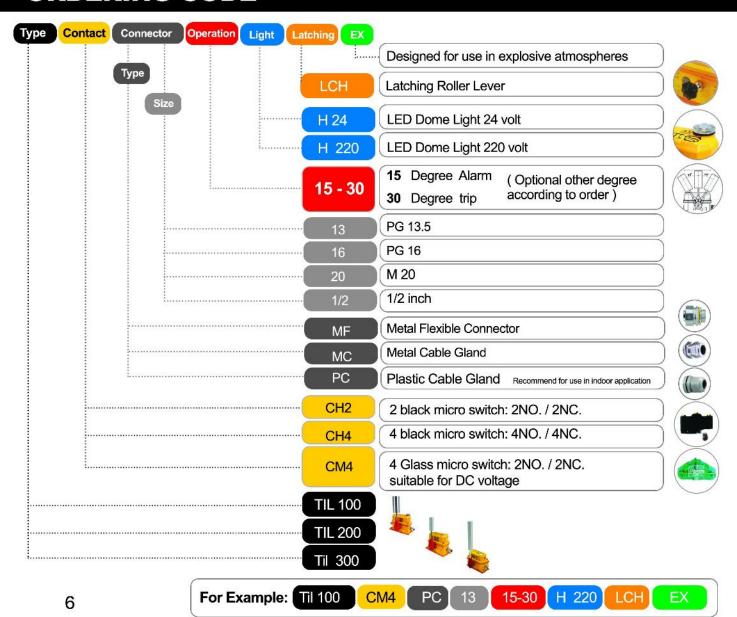
Research show that switches are mostly damaged by the equipment 's vibration or the break down in installation place, SMP 's special design is the key to the problem; the lower part of the lever is equipped with internal spling so that the switch will have the better efficacy in unstable situations. Moreover the use of bottom silicon rubber eliminate the vibrations gramatically so that the possible break downs and machine downtime is minimized.

Seal rubbers are made of special silicon which are heat resistant up to 300° c and due to the SMP 's particular design even if the equipment isn't fixed properly by the operator, the switch will be protected againts dust and other particulates, including a vacuum seal, tested against continuous airflow and protection against full immersion for up to 30 minutes at depths between 15 cm and 1 metre. In other words SMP misaleigment switch have IP67 according to EN 60529 standard.





#### **ORDERING CODE**





Product	Misalignment Switch
Device Complies With	VDE 0110
Finish	Burning static, yellow RAL 1028 Burning static, red RAL 3020
Housing	Al , yellow, 1028
Enclosure	Al , yellow, RAL 1028
Actuating Roller	TIL 100, Stainless Steel , 48 mm diam TIL 200, Stainless Steel, 24 mm diam TIL 300, Stainless Steel, 33 mm diam
Mounting	2 x M8 bolt
Admissible Ambient Temperature	-25°C+70°
Switch system	2 NO + 2 NC 4 NO + 4 NC ( Optional )
Reset	With latching / Auto Reset ( Optional )
Rated Insulation voltage	Ui: 380 VAC, 440 VDC
Rated Operational voltage	Ue: 240 VAC, 250 VDC
Conventional thermal current	16A
Mechanical life	1 million switching cycles
Туре	Snap action
Protection	IP 67
	11 07
Area classification	Hazard Area II 2D EX TC IIB T6
Area classification Seal Rubber	
	Hazard Area II 2D EX TC IIB T6
Seal Rubber	Hazard Area II 2D EX TC IIB T6 Thermal resistance +300°
Seal Rubber Anti-vibration system	Hazard Area II 2D EX TC IIB T6  Thermal resistance +300°  Silicone rubbers
Seal Rubber Anti-vibration system Cable entry	Hazard Area II 2D EX TC IIB T6 Thermal resistance +300° Silicone rubbers See ordering code in Pg .6 Connector part
Seal Rubber Anti-vibration system Cable entry Connection	Hazard Area II 2D EX TC IIB T6 Thermal resistance +300° Silicone rubbers See ordering code in Pg .6 Connector part Max 2.5 mm
Seal Rubber Anti-vibration system Cable entry Connection Electrical breaking	Hazard Area II 2D EX TC IIB T6 Thermal resistance +300° Silicone rubbers See ordering code in Pg .6 Connector part Max 2.5 mm 220 VAC - 24 VDC (Optional)
Seal Rubber Anti-vibration system Cable entry Connection Electrical breaking Mechanical breaking capacity	Hazard Area II 2D EX TC IIB T6 Thermal resistance +300° Silicone rubbers See ordering code in Pg .6 Connector part Max 2.5 mm 220 VAC - 24 VDC (Optional) 1 million switching cycles

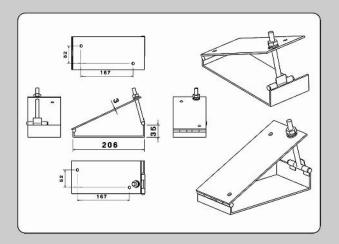






# ACCESSORY Of MISALIGNMENT







# **SUPPORT**

SMP misalignment switch support is made of steel plate which is coated with electrostatic color, to prevent from corrosion. It's adaptable to extreme weather conditions. SMP misalignment switch is mounted by two bolt to support. After connecting the switch to the support, angle can be easily adjusted switch to the desired range and there is the possibility to change the angle of the handle switch back and forth from the conveyor. Equip angle is adjustable from 5° to 70°.











Limit switches have different types and cover the widest range of switches in the industry. Conventional belt conveyors, underground cable, supported belt conveyors ,reclaimer conveyors and tripper and shuttle conveyors. Our company produces ten samples of this type.

SMP limit switch is product in different types LS 100, LS 200, LS 25, LS 35, LS 45,LS 175, LS 3045, CS 300, TIL475 and designed for a maximum safe operation under severe conditions to become installed at any bulk handling system.

Limit switches are used to automatically detect or sense the presence of an object or to monitor and indicate whether the movement limits of that object have been exceeded. In electrical engineering, a limit switch is a switch operated by the motion of a machine part or the presence of an object. The original use for limit switches, as implied by their name, was to define the limit or endpoint over which an object could travel before being stopped. A limit switch can be used for controlling machinery as part of a control system, as a safety interlock, or as a counter enumerating objects passing a point.

Limit switches are used in a variety of applications and environments because of their ruggedness, ease of installation, and reliability of operation. They can determine the presence, passing, positioning, and end of travel of an object.



### LIMIT SWITCH LS 100/200

A standard limit switch used in industrial applications is an electromechanical device that consists of a mechanical actuator linked to a series of electrical contacts. When an object comes in physical contact with the actuator, the actuator plunger's movement results in the electrical contacts within the switch to either close (for a normally open circuit) or open (for a normally closed circuit) their electrical connection. SMP limit switches type LS100/200 use the mechanical movement of the actuator plunger to control or change the electrical switch's state. Industrial machinery that undergoes automatic operations usually requires control switches that activate according to the movements involved in a machine's performance.

Switch enclosure consists of corrosion resistant; aluminum alloy and stainless steel. All external parts are either made of stainless steel or brass. No maintenance will be required. The trip points can be changed within resp. 15° and 30° by means of adjustable cams.

The roller lever is continuously adjustable on shaft. For safety applications, the lever has to be bolted with shaft.

We have made many consumer choices that are among the features of this product. From the dimensions of the rollers to the type of connectors, the operating angles, the type of microswitches and the contacts, as well as the warning light for dark environments.





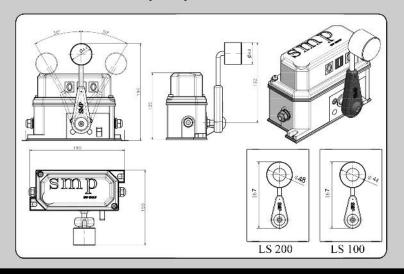
# SMP ADVANCED

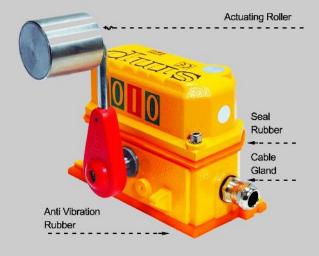
#### FEATURES

Research show that switches are mostly damaged by the equipment's vibration or the break down in installation place, SMP's special design is the key to the problem; the lower part of the lever is equipped with internal spline so that the switch will have the better efficacy in unstable situations. Moreover the use of bottom silicon rubber eliminate the vibrations dramatically so that the possible break downs and machine downtime is minimized.

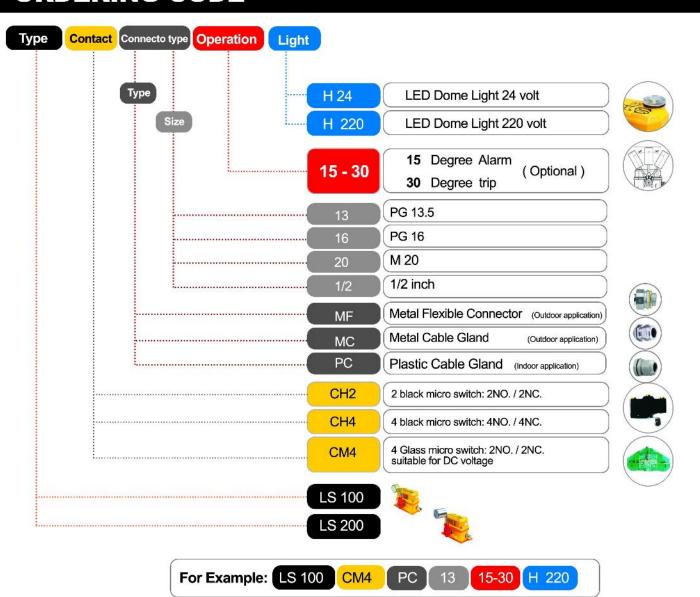
Seal rubbers are made of special silicon which are heat resistant up to 300° c and due to the SMP's particular design even if the equipment aren't fixed properly by the operator, the switch will be protected against dust.







### **ORDERING CODE**





Product	Limit Switch LS 100 / 200
Device complies with	CE Certification
Housing	Al , yellow , RAL 1028
Enclosure	Al , yellow , RAL 1028
Actuating roller	LS 100 : brass ,3020 LS 200 :Stainless steel ,3020
Cable entry	see ordering code in Pg .14 Connector part
Fixing	2 x M8 bolt
Current	16 A
Electrical breaking	220 VAC/24 VDC
Switch system	2 N.O + 2 N.C 4 N.O + 4 N.C (Optional)
Operating temperature	-10 °C70 °C
Excursion	Max 90°
Operation angle	15 – 30 (optional)
Mechanical life	1 million switching cycles
Protection	IP 67
Weight	2.5 Kg (without packing) 2.6 Kg (with packing)
Packing Dimension	L: 23 W: 13 H: 14 (cm)



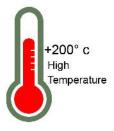


# LIMIT SWITCH LS 25/35/45 HEAVY DUTY (HIGH TEMPERATURE)

Mechanical limit switches are a common presence or position sensing device used in industrial automation systems. Typically, these switches are electromechanically operated, so they activate when an object makes physical contact with the actuator, which is often adjustable.

There are many forms of actuators, each mechanically linked, from those using an adjustable head and plunger, to others with an electrical switch block inside the housing. As the actuator is rotated or pressed, it provides the mechanical action required to operate the switch's electrical contacts, changing their state, typically using normally open and normally closed configurations of various types.

SMP limit switches are designed for a maximum safe operation under severe conditions to become installed at any Industrial machines. Switch enclosure is made of cast iron and has high mechanical strength. In addition, all external parts are made of stainless steel thus No maintenance will be required. According to international standards, the tripping angle in this limit switch is set at 35 degrees in both sides. The roller lever is continuously adjustable on shaft. For safety applications, the lever has to be bolted with stainless steel shaft which is corrosion resistant The model LS 45 is defined with and adjustable actuating roller. This switch does not need to be reset after each operation and by removing the mechanical agent; it is automatically put back into standby mode.









# SMP ADVANCED

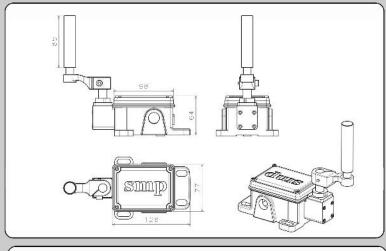
SMP heavy duty limit switch is used to control and limit mechanical movement in harsh thermal conditions (which other micro switches cannot be used).

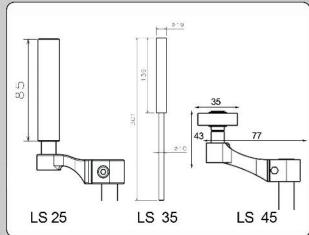
As the name implies, these limited switches are used in high temperature locations for heavy vehicles such as cranes, conveyors and heavy equipment. For example, in steel plants due to ambient temperature over 200 degrees Celsius and greater reliability for micro switches are used in conveyor is needed, the SMP heavy duty limit switch will be the best choice.

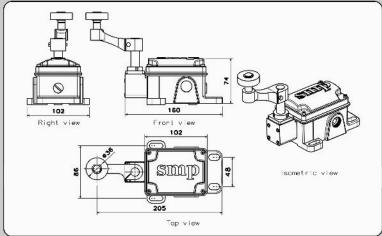
Different types of roller actuators, roller levers and multi-directional levers are available and customers will be able to use this micro switch in all physical conditions. The side rotating head has a stainless steel shaft reinforced to increase mechanical life up to 50 million operations. Superior design of plug-in terminal between switch body and receptacle maintains electrical continuity in harsh conditions of temperature extremes, equipment vibration, and shock.

#### MOUNTING INSTRUCTION

SMP limit switches (position Switch) of type either LS 25 or LS 35 function is to produce electrical signals corresponding to the positions of moving machinery. The units are suitable for use in virtually any climate or severe condition such as high temperature (over 250 °Control). Easily identified grounding terminal (inside) for compliance with regulatory standards

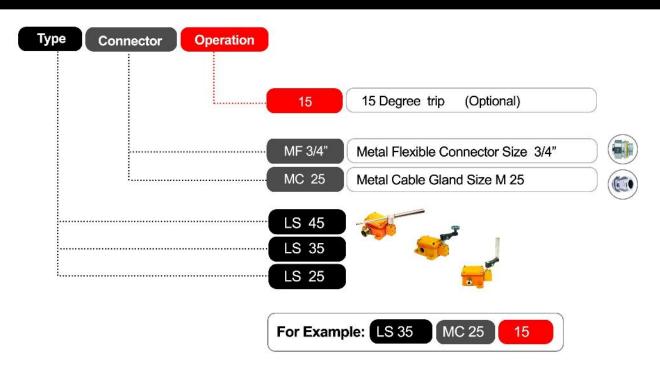






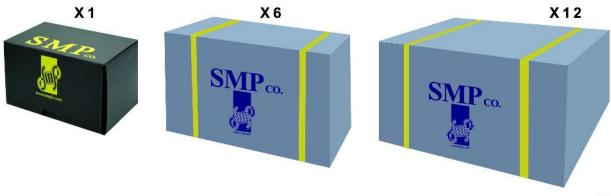


# **ORDERING CODE**





Product	Limit Switch LS 25 / 35 / 45
Device Complies With	VDE 0110
Finish	Electrostatic , Yellow RAL 1028
Housing	Cast Iron, yellow, RAL 1028
Actuating Roller	Stainless Steel
Fixing	2 x M8 bolt
Admissible Ambient Temperature	-25° C+200 ° C
Switch System	SPDT (1 NO / 1 NC ) Center
Rated Insulation Voltage	Ui: 380 VAC
Rated Operational Voltage	Ue: 15250 VAC
Rated Insulation Current	16 A
Conventional thermal current	20 A
Mechanical life	5 Millions Switching Cycles
Protection	IP 67
Cable entry	2 M20 x 1.5
Connection	Max 2.5 mm
Electrical life	1 million switching cycle
Mechanical life	1 million switching cycle
Enclosure	Cast Iron , Yellow
Earthing	Inside The Housing M4
Tolerance	± 2°
Excursion	10 to 45°
Weight	LS 25(2.50) LS 35 (2.80) LS 45 (2.80) Kg (with packing) LS 25(2.30) LS 35 (2.60) LS 45 (2.60) Kg (without packing)
Packing Dimension	L: 23 W: 13 H: 14 (cm)





# MISALIGNMENT S W I T C H O F BELT BUCKET

ELEVATOR TIL 475

SMP rugged belt misalignment switch is used for conveyor installations subjected to especially severe operation conditions. The stainless steel actuating roller is carried in stainless steel ball bearings for improved handling of lateral forces and jerks. The large roller with diameter or 48mm by stainless steel or aluminum alloy permits use this device where fast belt speeds prevail. All external parts are either aluminum alloy or stainless steel has been specially plated.

Trip points are adjusted within 15° and 30° resp. The device can be optionally furnished with two parallel PG16 cable entries and an internal terminal block to be permitted for further wiring.

All external parts are either of aluminum alloy or stainless steel (depends on order) have been specially plated. The actuating roller of stainless steel is carried in stainless steel ball bearing for improved handling of lateral forces and jerks.

These switches can be provided with a highly impact-resistant dome light which is visible from distance. Besides, the switches can be easily modified to provide alarm for a particularly prepared part.

All basic parts such as bolts, shafts, screws, and springs are made of stainless metal. The switches are provided with 2SPDT contacts. For unlatching, the actuating roller is reset by hand. Then the accepted order depends on your product.

- Ball bearing with conveyor aligned in 90 degrees with 5 to 7 cm gap.
- Speed of switching depends upon air distance between conveyor and alignment switch.







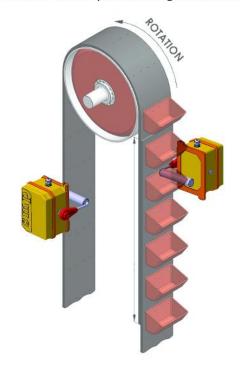
#### SMP ADVANCED FEATURES

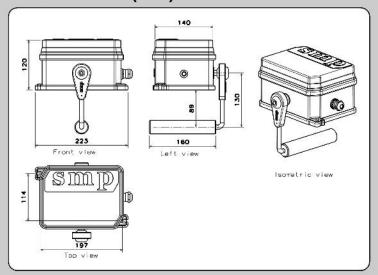
Research show that switches are mostly damaged by the equipment's vibration or the break down in installation place. SMP's special design is the key to the problem: the lower part of the lever is equipped with internal spline so that the switch will have the better efficacy in unstable situations. Moreover, the use of bottom silicon rubber eliminates the vibrations dramatically so that the possible break downs and machine downtime is minimized.

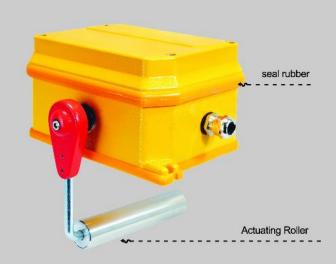
Seal rubbers are made of special silicon which are heat resistant up to 300 °c and due to the SMP's particular design even if the equipment isn't fixed properly by the operator; the switch will be protected against dust.

#### APPLICATION

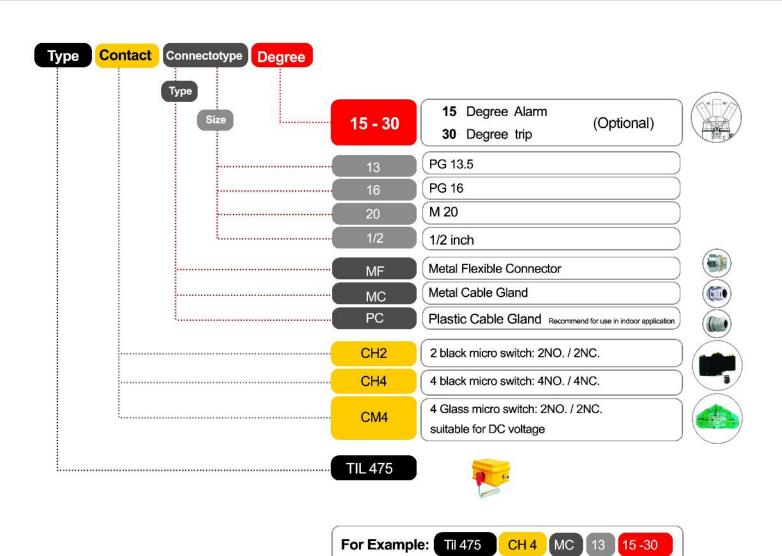
They are specifically designed to use in heavy industries such as steel Industries, cement plant and mines, sugar cane factories, petrochemical industries in order to monitoring the true running of conveyor belts.





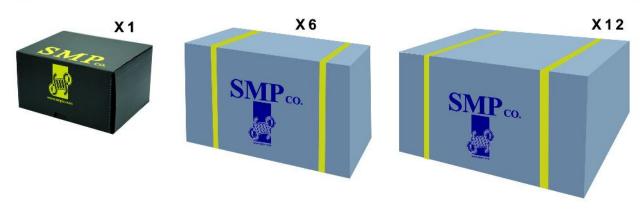


#### **ORDERING CODE**





Product	Misalignment Switch of Belt Bucket Elevator
Device Complies With	VDE 0110
Finish	Burning static, yellow RAL 1028 Burning static, red RAL 3020
Actuating Roller Lever	Stainless Steel
Admissible Ambient Temperature	-25° C+80°C
Switch system	4 Change Over (4 NO + 4 NC) 8 Change Over (8 NO + 8 NC) (Optional)
Rated Insulation Voltage	Ui: 380 VAC, 440 VDC
Rated Operational Voltage	Ue: 240 VAC, 250 VDC
Conventional thermal current	16A
Mechanical life	0.5×10 <sup>6</sup> Switching Cycles
Electrical life	1 million Switching Cycles
Protection	IP 67
Connection	see ordering code in Pg .22 Connector part
Power supply	220 VAC
Electrical breaking	1 Million Switching Cycles
Mechanical life	1 million switching cycle
Earthing	Within Enclosure ,M4
Cable entry	2.5 mm
Excursion	Max. 75°
Weight	4.03 Kg (with packing) 4 Kg (without packing)
Packing Dimension	L:25 W:20 H:15 Cm





# ADJUSTABLE LIMIT

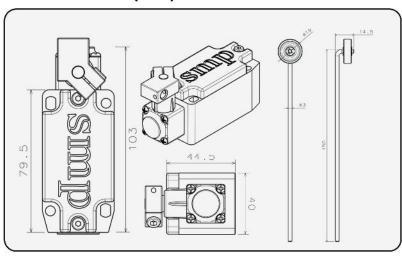
SMP Adjustable limit switch is electromechanical device that use to control the limit in industries such as machine tools, packaging equipment, railway industry or elevators and electric stairs.

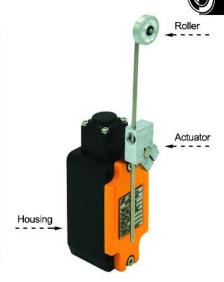
These switches are used to restrict motion movements. When the moving handle hits it, it cuts the contact and this affects directly the performance of the target machine. The actuator is the part of the switch which physically comes in contact with the target. The trip points can be changed with resp. 15° and 30°. the roller lever is continuously adjustable on shaft.

Is175 designed for bidirectional operation. For switches with swivelling lever, the lever can be fastened on straight or reverse side maintaining the positive coupling. In this way two different working planes of the lever are possible.

For switches with swiveling lever, the lever can be adjusted in 10° steps over the entire 360° range. The limit switches does not generate noise requiring special precautionary measures in standard use and does not need special maintenance operation.







Product	Limit Switch LS 175 /185
Device complies with	CE Certification
Finish	Cap: Al , yellow , RAL 1028
Housing	Al, alloy, RAL 9004
Actuating Roller	Stainless Steel , Al
Fixing	4 x M5 bolt
Admissible ambient temperature	-25° C +70° C
Switching system	(1 NO + 1 NC)
Rated Operational Voltage	Ue: 240 VAC , 250 VDC
Conventional thermal current	10 A
Mechanical Life	1 million switching cycles
Electrical life	MIN: 500000 switching cycles
Protection	IP 67
Cable entry	1 x M20
Roller exclusion	30° trip
Electrical breaking capacity	220 VAC -24 VDC
Weight	500 gr(with Packing) 480 gr(without packing)
Packing Dimension	L: 20 W: 8 H:5 Cm







# COUNTER WEIGHT

Weight Operated Limit Switches are used on control / power circuit of reversing drives so as to limit their rotation / movement within a predetermined position.

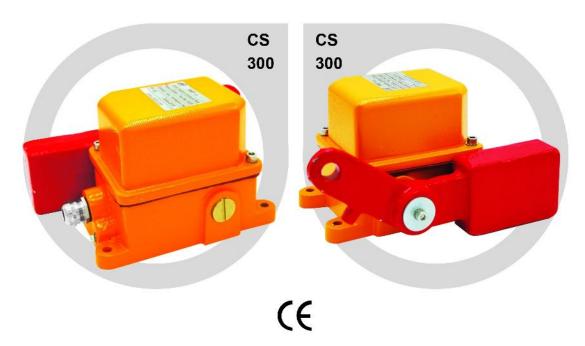
Due to the weight placed on the other end of the lever this lever is pushed up.

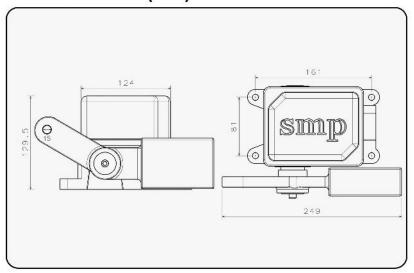
When the lever is pushed up the shaft to which this lever is connected rotates there by rotating the cams which eventually open the contacts.

SMP counter weight limit switches are used for heavy duty controls such as overhead cranes, industrial lifts, heavy material handling equipment, winches, rolling mills and generally towing wire equipment.

The operation of the equipment is such that by applying pressure or lifting the pressure from the switch arm, the microwaves cause the relevant equipment to switch on or off. The choice of weight and angle of operation depends on customer choice and technical considerations.

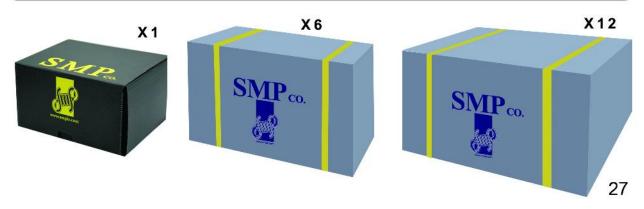
In the design of these switches, performance in harsh industrial environments is also calculated.







Product	Counter Weight Switch CS 300
Body material	AL. yellow, RAL 1028
Lever	Al. red. RAL 3020
Admissible ambient temperature	-15°C +80°C
Protection	IP 65
Mounting position	4 x M8 BOLT
Switch system	2 changeover (Optional)
Cable entry	1 x PG 13.5 (Optional)
Rated operational voltage	250 VAC
Current	16 A
Excursion	Adjustable
Mechanical Life	1 million switching cycle
Electrical Life	1 million switching cycle
Motive Force	150 N
Weight	With packing: 4.08 kg Without packing: 4.05 kg
Packing Dimension	2L: 5 W:20 H:14 (cm)





# **EMERGENCY LIMIT**

SWITCH LS 3045

Normal limit switches in harsh industrial environments with high temperatures and industrial pollutants have lower efficiency, but SMP company designed this type of limit switches to eliminate disadvantage of traditional emergency limit switch. in addition eliminating mechanical vibrations on the switch, heat resistance is increase over 200 °C.

SMP Emergency Limit Switch use in heavy industries and specially for grab machines in material transfer systems. Provides switches by defining the operating range for these switches (based on customer's requested angle). Designed for harsh environments and configurable, this product features.

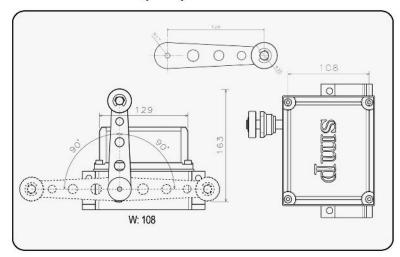
The Lever mechanism can be moved one way or both ways depending on the type of application. Lever type Limit Switch is prevent over travel of device motion within pre specified position on control or power circuit. Lever Type Limit switch is Suitable for use on Wagon shunting device, Elevators, Material handling system etc.





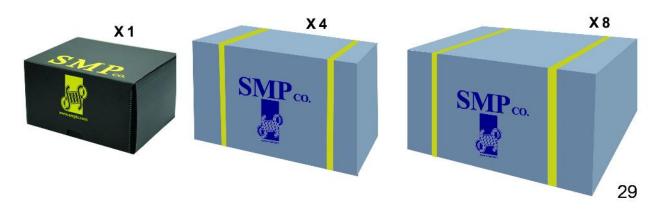








Product	Emergency Limit Switch LS 3045
Body material	AL. yellow, RAL 1028
Lever	Al. red. RAL 3020
Admissible ambient temperature	-15°C +80°C
Protection	IP 65
Mounting	4 x M8 BOLT
Switch system	2 change over ( Optional )
Cable entry	1 x PG 13.5 (cable size:Optional)
Rated operational voltage	250 VAC
Current	16 A
Excursion	10° alarm - 30° trip(Optional)
Mechanical Life	1 million switching cycles
Electrical Life	1 million switching cycles
Weight	With packing: 2.70 kg Without packing: 2.40 kg
Packing Dimension	L: 25 W:20 H:14 (cm)





# GEAR LIMIT

SMP gear limit switches are suitable for several applications: from lifting machinery to industrial crane and boat lifts, renewable energy systems, like wind turbines. The geared limit switch consists of a gearbox and switch combination which are located within a housing.

SMP Gear Limit Switch is universal mechanical switchgear for general industrial applications. It consists of a two stage spur gear assembly and a contact space for max eight contacts. These gears reduce a number or rotations at the input shaft to less than one rotation at the cam discs. The gear switches are the ideal solutions for high precision ratios free from backlash.

#### SMP ADVANCED FEATURES

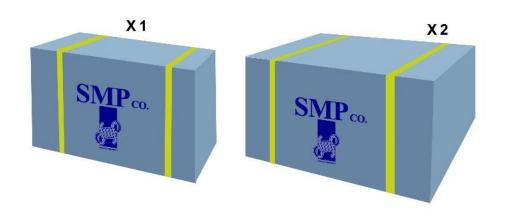
- · Wide range of applications
- Serviceable, cost optimized design and reliable mounting
- The use of strong contactors leads to high voltage resistance
- Applicable for DC current systems with high electrical arcs
- Adjustable animated cam disks.







Product	Gear Limit Switch
Gear Ratio	1:1 / 1: 5 / 1:15 / 1:30 (Optional)
Protection	IP 55
Thermal current	20 A
Power supply	24 - 110 VDC / 220 VAC (Optional)
Connection	3 x PG 16
Dimension	24 x 22 x 45 Cm
Weight	with packing 19.8 Kg without packing 19.5 Kg
Packing Dimension	L:42 W:25 H:30 Cm





# CAPACITIVE LEVEL

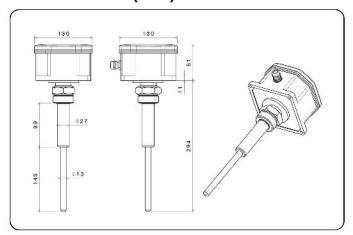
SWITCH CLS 100

Level measurement is often used for inventory management. To provide good control, accurate measurement is essential, and several devices and systems are available for measuring product level. This sensor is of the used for the purpose of level detection of liquids such as water or chemical solution, and solids such as pellet or feed, or interface detection of two immiscible liquids. Capacitive Level Switches are sensitive devices that operate by an electrical out-put current with the desired level. The most common use of these types of switches is in non-metallic industries. These switches do not have any moving parts, and the advanced sensor technology used in these types of switches provides a good measure of the level and stability of the material they are intended to produce. These switches are ideal for determining the level of silos, receivers and air displacement systems.

#### INSTALLATION

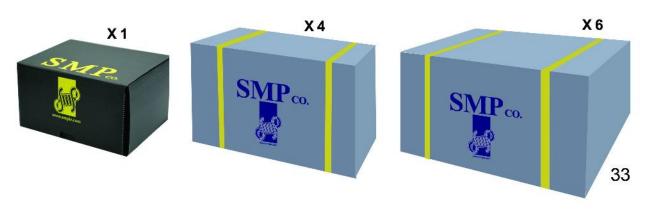
The equipment must be installed at the ambient temperature range to achieve the best performance. The device not installed near any mechanical shocks. The device should not be installed near reservoir inputs or paths. Avoid installing the probe near reservoir structures as far as possible to avoid false alarms.







Product	Capacitive Level Switch CLS 100
Device complies with	CE Certification
Switch system	Changeover (SPDT)
Housing Material	Aluminum, RAL 1028
Probe Material	SS 304 (SS 316 Optional)
Time delay	0 to 60 Sec (adjustable)
Electrical rating	4 A
Power consumption	3 watts (Max)
Pressure limit	15 bar
Electrical connection	PG 13.5
Ambient tempreture	-30°C to +60 ° C
Probe length	20 / 100 CM ( Optional )
Power supply	24 VDC / 220 VAC
Insulation type	Teflon
Sensitivity	0 to 100 pF (depended on the material)
Relay	12 V , 10 A
Weight	2.230 Kg (with packing) 2.200 Kg (without packing)
Packing Dimension	L: 80 W: 20 H: 20 (cm)





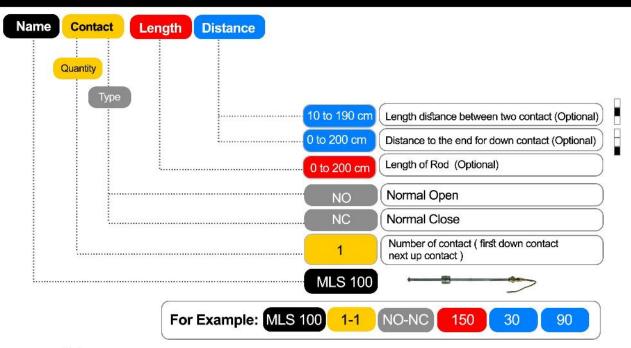


# LIQUID MAGNETIC LEVEL SWITCH

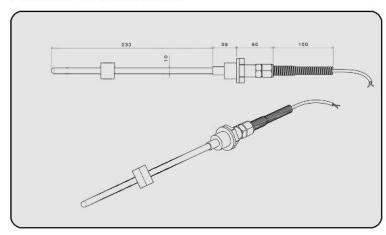
(MLS100)

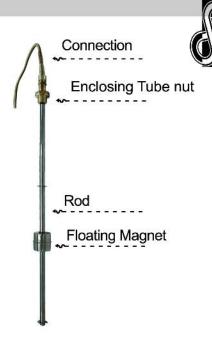
SMP Magnetic Level Switch type MLS100 consists of non-abrasive Float carrying permanent magnet and non-ferrous stem carrying one, two or multiple reed switches. The float switch is a device used to sense the level of liquid in a tank. There is a magnet in the float ball and a magnetic reed switch in the rod. When the liquid level rises, it drives the float ball up close to the reed switch inside the rod. The magnet then forces the two magnetic contacts inside the switch to connect, which allows current to pass. The float encases a sealed magnet, which moves up and down the length of the stem as a fluid level rises and falls. As the magnet passes by the contacts in the encased reed switch, they draw together and complete a circuit between the two lead wires. When the magnet comes close to the two contacts, they draw together and touch, allowing current to pass through. When the magnet is moved away, the contacts demagnetize and separate, breaking the circuit. The operation can usually be reversed by removing the bottom clip from the switch, inverting the float and replacing the clip. When this change is made, the switch circuit will be open when the float is resting on the bottom clip and closed when the float rises. Properly used, float switches can deliver millions of on/off cycles, for years of dependable operation. Failures are normally due to overloading, frequently caused by spiking voltage.

#### **ORDERING CODE**

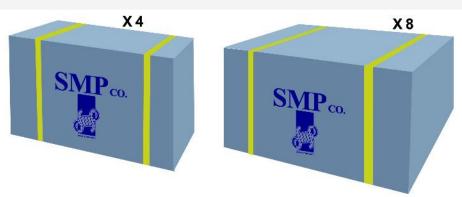


# **DIMENSION**





Product	Liquid Magnetic Level Switch
Device complies with	CE Certification
Switch system	2*SPST
Cable length	1 m
Installation position	vertical
Fixing	M10
Probe Material	SS 304 (SS 316 Optional)
Current rating	1 (A)
Power consumption	1 W
Min. liquid density	>0.6 kg/dm3
Electrical connection	3 wire
Max. temperature	80 °C
MAX. length of guide tube	10 50 cm (Optional)
Switching point	Min. distance 30 mm
Distance between contacts	Min. 4 cm
Tolerance	1%
Supply	24 VDC / 220 VAC
Weight	0.4 kg (with packing) 0.3 kg (without packing)
Protection	IP65
Packing Dimension	L:23 W:13 H:14



LEVEL SWITCH

# ROTARY PADDLE

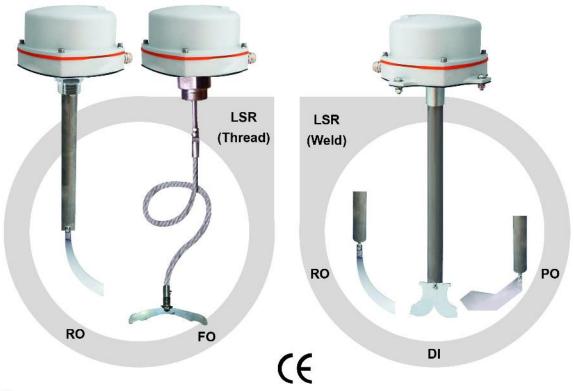
SMP rotary paddle level switch is the most universal of all level sensing technologies and is the most popular level switch used in dry bulk materials. It is a rotary paddle switch for point level detection in bulk solids. It offers a wide variety or paddle options for unequaled application versatility. It is easy to install and requires no special tools or calibration.

The rotary paddle level switch is to detect the presence of solid/powdery material in most kinds of tanks, bins and containers. The unit is usually located through a bin wall at the top, middle or lower level of a bin.

During normal operation (no material present) a synchronous motor rotates the paddle at 5 rpm. When this paddle rotation is impeded by material, surrounding the paddle. motor will start and cause the Micro-switch to change state (indicating an alarm or control).

#### APPLICATIONS

SMP rotary paddle level switch has a rugged design for use in harsh conditions in the industry such as plastic granulate, wood chips, plastics and synthetics chemicals and fertilizer, pharmaceuticals, food and beverage, agriculture and fodder mills, depots of cement and ceramics.



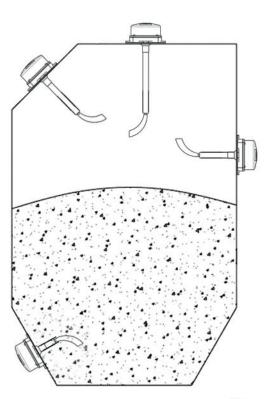


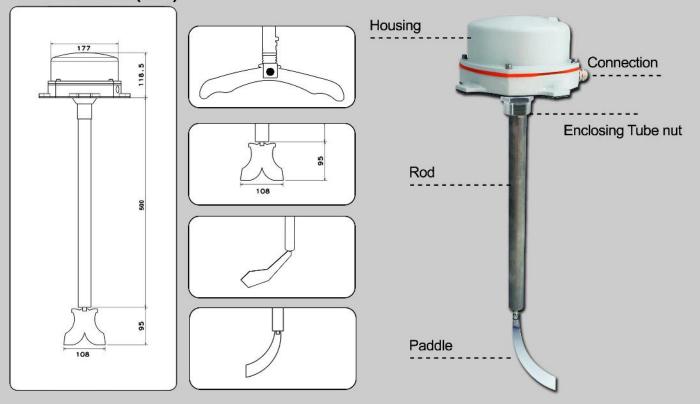
The size and shape of the rotary switch blades are selected based on the application.

Shape, density, tenacity and size of materials are among the effective factors. However, some tanks do not have a suitable inlet to pass these blades. In other words, their entrance is narrow and the blades with suitable dimensions do not pass through it. Foldable paddle blades are designed and manufactured by SMP for use in these conditions.

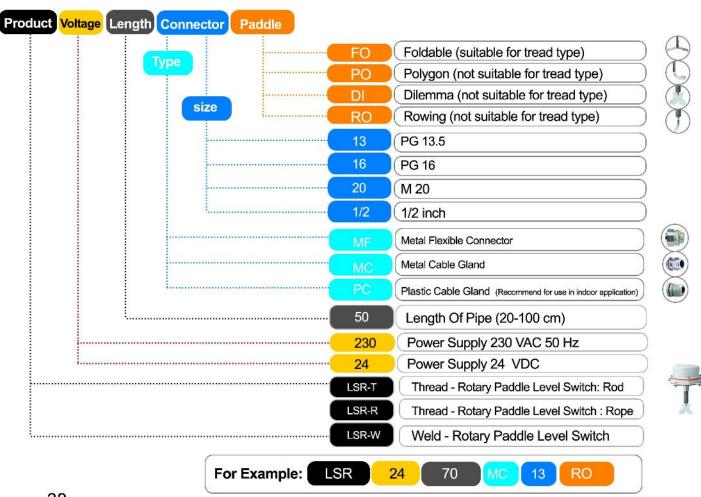
# SMP ADVANCED FEATURES

- Appropriate operating torque to suit service material can be set through adjustable spring inside the housing.
- Flexible spring shaft for absorbing material shocks
- Thick stainless steel pipe and two bearings for protecting central shaft from material flow to increase reliability.
- Rugged sealing ring prevents dust from infiltrating the housing body along the shaft
- Airtight anti-heat sealing device allows outdoor application
- The inside mechanisms are easily tore down for checking, maintenance and replacement.





# **ORDERING CODE**







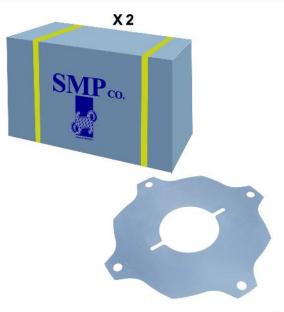
Product	Rotary Paddle Level Switch						
Device Complies With	VDE 0110						
Finish	Electrostatic , Gray RAL 7032						
Housing	Cast Iron						
Fixing	By means of 4 M8 bolt						
Admissible Ambient Temperature	-25° C+80°C						
Motor Power Rate	10 W						
Motor Voltag	220 V						
Rotation	5 rpm						
Switch System	2 changeover contact ( 1 NO + 1 NC)						
Rated Insulation Voltage	380 VAC						
Rated Operation Voltage	15 250 VAC						
Conventional thermal Current	16 A						
Protection	IP 65						
Cable Entry	See ordering code in Pg .38 Connector part						
Connection	Max 1.5 mm						
Electrical Breaking	220 VAC / 24 VDC						
Rod material	SS 316						
Earthing	Inside the housing M4						
Paddle Material	Stainless steel						
Weight	6.7 K.g(with packing) 6.5 Kg(without packing)						
Packing Dimension	L: 80 W: 30 H: 25 (cm)						



#### Accessory

## INSTALLATION'S F L A N G E

Flange made of ST 37, thickness 3 mm, for better installation from the bottom of the switch





# DIAPHRAGM LEVEL

**SWITCH DLS 100/200** 

SMP Diaphragm Level switch is ideal for level control of bulk solids and powders. SMP Diaphragm level switch is used for detecting clogging of material on screw conveyor, boot level detection of bucket elevator and to detect level of food grain in hopper. The contact or limit switch is used for control action.

It is low cost but reliable level switch, does not require power supply for operation and directly operates limit switch. Moreover. Its installation is simple. The SMP Diaphragm level switch has a unique.

patented magnetic linkage that isolates the electrical compartment from the controlled product, reducing maintenance and improving sensitivity. The sealed switch compartment and sealed leads yield the upmost in reliable operation. A wide selection of diaphragms and switches are available with choices or flange or suspension mounting to fit your any specific application.

#### **APPLICATIONS**

- Cement silos
- Coal storage / Bunker
- Sugar storage
- Seed storage
- Plastic powder silos

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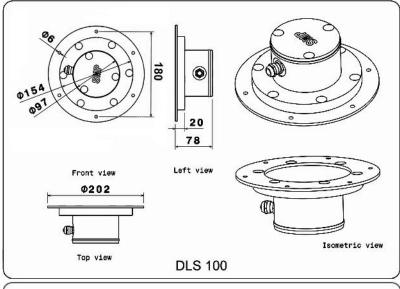


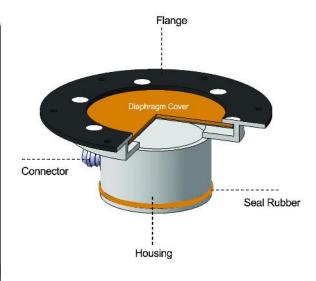
## SMP ADVANCED FEATURES

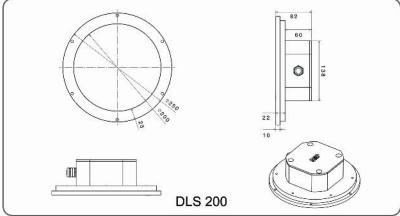
The most important advantages of the SMP level switch are its high sensitivity, high reliability and low cost.

The sealed switch compartment and sealed leads yield the upmost in reliable operation. SMP level switch is made of anti-root stainless steel diaphragm which highly heat resistance and wear resistance. Moreover SMP unique design reduce maintenance, improve sensitivity and provide simple operation. In addition to fit your specific application a wide selection of diaphragms and switches are available for various grading.

A wide range of diaphragms are available to match the flowability, required temperature, abrasiveness, or product density, which can be consulted by the technical director for a better choice according to the intended purpose.





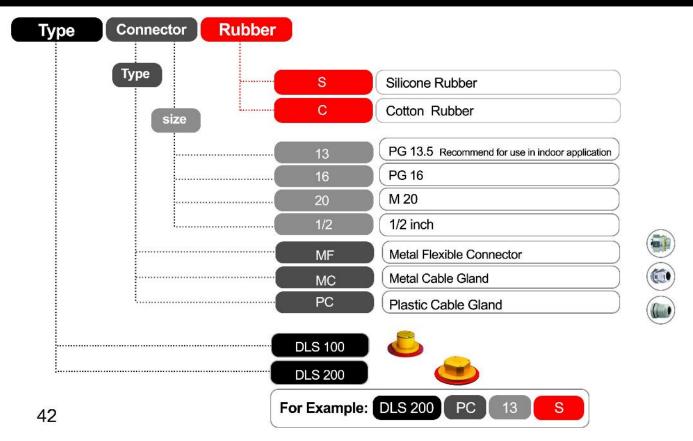




The diaphragm can varied according to material in two models composited of stainless steel with:

- 1) Silicone rubber for harsh ambiance
- 2) Cotton rubber for coarse aggregate

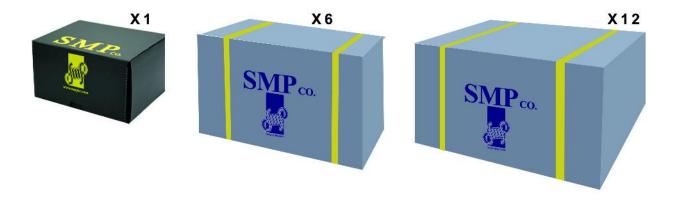
# **ORDERING CODE**





# **SPECIFICATION**

Product	Diaphragm Level Switch						
Device complies with	CE Certification						
Housing Dish	Aluminum, RAL 3020						
Electrical box	Die cast, aluminum, RAL 1028						
Mounting	6 Hole M6						
Admissible ambient temperature	-35°+125° C						
Switching system	1 changeover contact						
Conventional thermal current	16A						
Mechanical Life	1 million switching cycles						
Electrical life	Min: 500000 switching cycles						
Protection	IP 65						
Cable entry	see ordering code in Pg .42 Connector part						
Connection	220 VAC -24 VDC						
Flange type	According to the request						
Pressure limit	4 Bar (Optional 0.5 bar up to 4 bar)						
Weight	LS 100 : 1.09 Kg (with packing) / 1.06 Kg (without packing) LS 200 : 3.290 Kg (with packing) / 3.250 Kg (without packing)						
Packing Dimension	L: 23 W: 13 H: 14 (cm)						



#### Accessory

## INSTALLATION'S F L A N G E

Flange 6 holes made by ST 37. For better and quick installation.





# TILT LEVEL

#### SWITCH OFS P/T/B

SMP Tilt Level Switch is abrasion-resistant and easy to install. It detects the presence or absence of material at the elevation of its probe. It's a simple yet rugged control used for high level or material now applications.

The arriving material pushes the lower end of the hanging probe to one side.

An internal drop of liquid acts as a tilt sensor and signals when the probe moves to an angle or 15° away from vertical so the tilt switch is actuated when material rises to tilt the probe 15 degrees or more from its vertical position. The interconnecting armored cable is very flexible and heat resistance.

The tilt level switch has an adjustable time threshold which can be set via the small rotary switches on the PCB.

Customize the number of keys according to the technical design. SMP suggest using two tilt level switch for control system. Two SMP tilt level switch can be designed at different heights or at different points depending on the application. They have 2 different pcb bord that have independent function. The two tilt switches on the PCB are labeled T1 and T2 and are designed for use in one control box.

The tilt level switch contact type is designed using mercury-free mechanism.

#### APPLICATIONS

- •High level detector in bins containers containing a wide variety of materials.
- · Conveyor bell overhead detector
- · Level control in volumetric batching
- Crash probe for tripper car.
- Starvation or no-flow detector for belt and vibratory feeders.
- Encapsulated in various sizes. Various probe assemblies are available to suit the application with a wide variety of materials and environmental conditions.







# Control Box

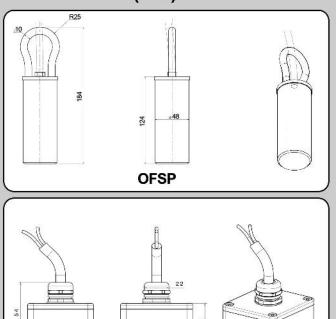


#### **INSTALLATION**

For proper tilt action the tilt switch should be suspended by attaching a chain to the provided eyelet. An extension with a paddle or sphere is available for increased sensitivity.



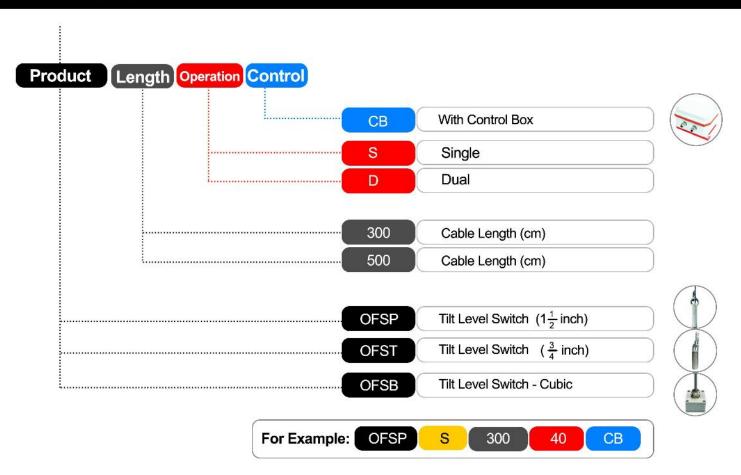
For grading over than 40mm. an extension with a paddle or sphere is recommended.





# **ORDERING CODE**

**OFSB** 

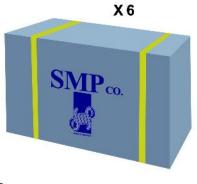




# **SPECIFICATION**

Product	Tilt Level Switch						
Device complies with	CE Certification						
Electrical Rating	24 VDC 4A						
Housing Material	stainless steel SS304						
Box Color	Static						
Mounting Orientation	Vertical						
Service	Tilt and vibration positions						
switch system	1 changeover contact						
Protection	IP 67 M						
Life time	1000000 cycles						
Working temperature	-20° C+90°						
Electrical Connection	Cable 3 x 0.35 mm2						
Operating Time	0.5 to 10 Sec. (only in control box type)						
Operation Angle	15º 20º						
Weight (Tilt)	OFSP 1.08 Kg (without packing) OFST 1.06 kg (without packing) OFSB 1.06 kg (without packing) Packing : 20 gr						
Packing Dimension (Tilt)	L: 23 W: 13 H: 14 (cm)						
Weight ( Control box )	1.08 Kg (with packing) 1.06 kg (without packing)						
Packing Dimension (Control box)	L: 25 W: 20 H: 14 (cm)						







# Accessory Of Tilt Level Switch

Standard steel chain in one meter and a forged Crosby shackle (On request)





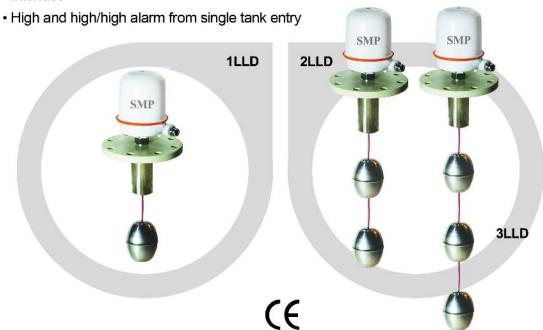
# LIQUID LEVEL

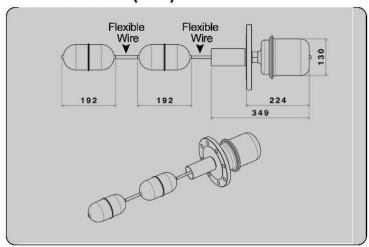
#### SWITCH LLD

SMP liquid level switch has many applications in the industry to show the surface conditions of the control pumps, valves, etc. The most important of which is to identify and measure fluid levels in tanks, vessels or containers. The application of this switch is to be installed above the liquid level. With the change in the desired liquid level, the length of the internal spring of the switch is reduced. This spring is connected to a steel rod; this length change in which absorbs the internal part of the magnet. This operation will ultimately cause mechanical stimulation in the internal micro switch.

#### APPLICATION

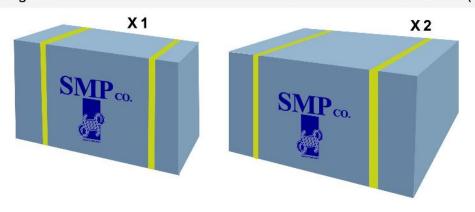
- Day Tanks
- Condensate Receivers
- Fuel Storage Tanks
- Cooling Towers
- Interface







01	
Product	Liquid Level Switch
Device complies with	CE Certification
Switch system	1 changeover contact (SPDT)
Floating ball	SS 304
Detection point	Hight Hight / Hight Low / Low Low ( Optional )
Flange model	8 holes, 20 Cm diam.
Body material	AI, RAL 7035
Pressure capacity	10 bar.
Admissible Ambient Temperature	-10° C 135°C
Min. adjustment point	70 mm
Cable Entry	PG 13.5
Electrical rating	250 VAC – 24 VDC
Rated current	16 A
Protection	IP 65
Operation Time	1.2 Sec
Mounting	Vertical
Weight (with 1 ball)	8.350~Kg~ (with packing ) / $8.260~Kg~$ (without packing)
Ball weight	~ 700 gr
Packing Dimension	L: 80 W: 30 H: 25 (cm)



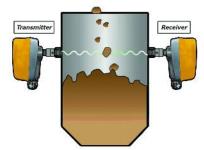
## LEVEL SWITCH

# MICROWAVE LEVEL SWITCH ML 100

SMP Microwave level sensors consist of two parts, transmitter and receiver. The transmitter continuously emits a low-power electromagnetic waves to the receiver, and as soon as this connection is lost due to obstruction, the output relay is released and the switch is made. These types of sensors have wide applications in industry. The basis of the operation of these sensors is based on the presence or absence, flow or absence of product flow. The most widely used positions for this type of sensors are silos and tanks. Micro waves easily pass through materials such as plastic, glass, ceramics, paper and so on. They cannot penetrate metals and water absorbs most microwaves. In contaminated environments where contamination may affect the sensors, due to the high permeability of this type of waves does not cause problems in their operation. Due to the low output power, the power of the waves is much lower than it is dangerous for the personnel.

#### ADVANCED FEATURES

- High functional reliability
- Delay adjustability and performance type
- Applicable to a wide range of materials
- High penetration power of waves
- Quick action

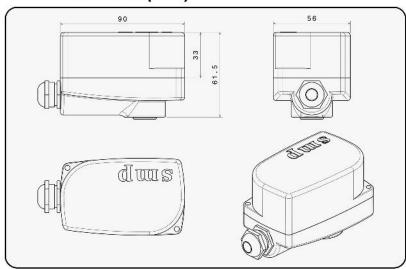


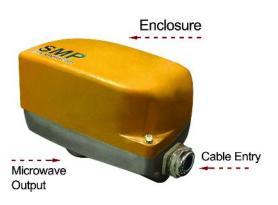




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Product	Microwave level switch
Housing	Al, die cast
Finishing	Yellow, RAL 1028
Power supply	24 VDC
Operation distance	< 15 m
Frequency& transmission power	1.92 kHz
Operation ambient temp.	-15° 60° C
Output contact	3 A
Delay function	0.1 -10 Sec.
Protection	IP 65
Wave length	940 nm.
Weight	Transmitter (without packing 220 gr / with packing 230 gr)
Weight	Receiver (without packing 220 gr / with packing 230 gr)
Packing dimension	L:15 W:13 H:8 (Cm)





#### SENSOR SWITCH

# **SPEED**

SWITCH

C S M 2 0 0

SMP Speed Switch is used in connection with pulse sensor to monitor the rotational speed of machine drives. The pulse frequency set by control of the transistor. When the input frequency passes the set frequency internal output transistor is activated. Warning or control equipment can be connected to this output and operate when the speed either increase or decrease from set point. The operation of transistor doesn't work during start-up time and adjusting mode.

#### **ADVANCED FEATURES**

It has good stability.

High speed provided.

High switching rate.

Work in harsh environmental conditions.

Low cost and power consumption







#### APPLICATION

Two modes are available for technology of SMP compact speed monitor:

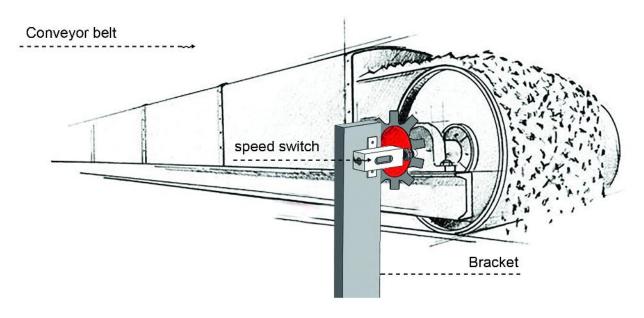
#### **Under speed application**

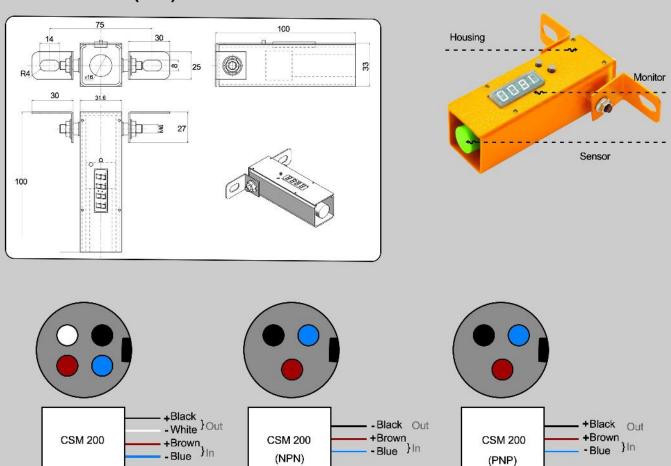
By rotation of motive machine. pulse signals will be specified, counted and displayed with plated proximity—switch. In following, if pulse numbers are less than adjusted value by user output (third-wire) will be activated based on type of interior switch model either of NPN or PNP.

#### Over speed application

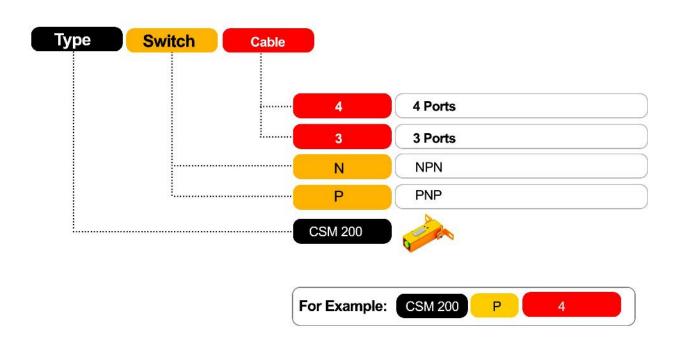
By rotation of motive machine, pulse signals will be specified, counted and displayed with plated proximity switch. In following, if pulse signals are more than adjusted value by user. output (third-wire) will be activated based on type of interior switch model either of NPN or PNP.

#### MOUNTING POSITION





# **ORDERING CODE**





Product	Speed Switch			
Device complies with	CE Certification			
Operating principals	Under speed or Over speed			
Power supply	10-30 VDC, 100ma max current			
Power consumption	2VA			
Ambient temperature	-25°+60° C			
Storage temperature	-35°+80° C			
Protection	IP 65			
Measuring range	5~999 rpm			
Point range activated	6~998 rpm			
Dimensions	100 x 85 x 33 mm			
Output	NPN or PNP (Optional)			
Pulse duration	≥ 60 ms			
Trip point accuracy	< 1%			
Display	Red LED (switching status)			
ыры	Green LED (input pulse)			
Sensing Distance	0.1 to 10 mm			
Weight	230 gr (with packing) 220 gr (without packing)			
Packing Dimension	20 (L) x 8 (W) x 5 (H) Cm			





SENSOR SWITCH

# ZERO SPEED

SWITCH

Z S S 1 0 0

Monitoring Speed is necessary in any automation process. Speed of any equipment driven by an electric motor can very due to variety of reasons e.g. overload, underload, breakage of transmission parts etc. In case of open loop control, a speed monitoring device is useful to either give an alarm or to switch 'off' the motor.

SMP Zero Speed Switch used to determine if a rotating shaft comes to a complete stop.

Zero speed switches (ZSS) also known as Speed Actuating Sensing Switches are used to detect the stoppage or unacceptably slow movement of a rotating shaft. Generally its applications are in various machines, conveyors, power plants, and industries involving the production of cement, sugar, textiles, paper, etc. This device actuates relay contacts at preset speed. Using these contacts desired control action such as zero speed protection/ under speed protection/ over speed protection can be achieved.

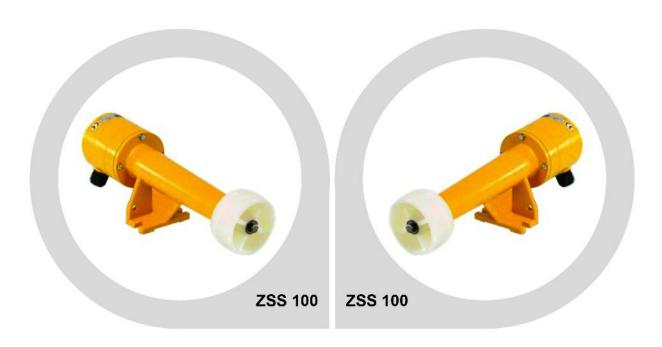
Zero speed switches mainly use electromechanical, electronic, or magnetic proximity technologies. Electromechanical speed switches are direct coupled, speed-indicating devices which open or close a set of contacts mechanically, as a function of the rotational speed of the switch shaft. Electronic zero speed switches are direct-coupled, speed-indicating devices that open or close a set of contacts through a relay and electronic circuit.

User-defined settings and the rotational input speed of the shaft determine the speed at which an electronic zero-speed switch trips.

A small timing delay may be required for avoiding nuisance tripping during running as well as during starting of the machine. This is taken care of in the electronics of the ZSS.







#### ADVANCED FEATURES

Easy speed setting.

Built in initial by-pass time delay arrangement.

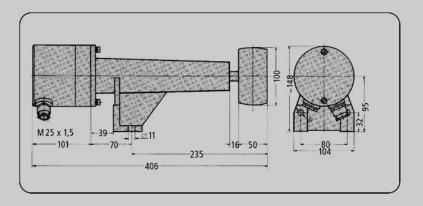
Totally enclosed sensor, works in presence of dust, dirt water, oil & chemicals.

#### APPLICATION

Electronic Speed Monitor is used to monitor speed of

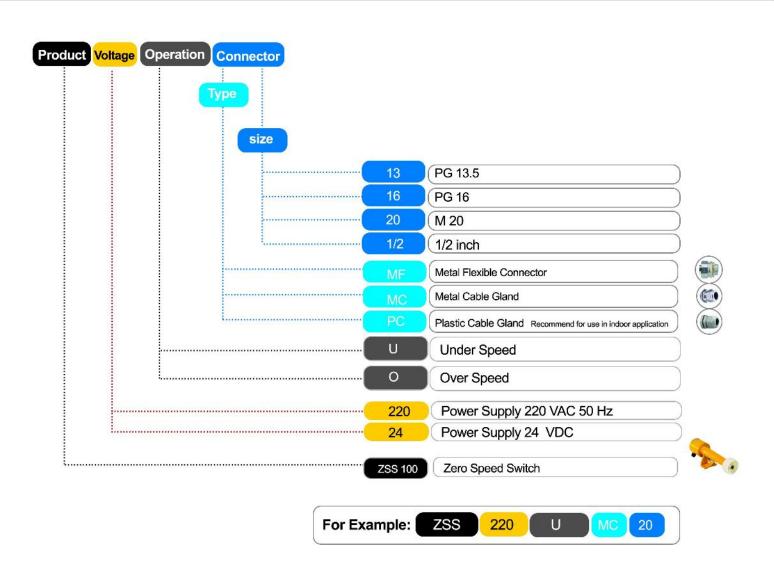
- Conveyors
- Crushers
- Rolling mills
- Agitators
- Mixers
- Stirrers
- Screw conveyors

and other industrial machinery.





# ORDERING CODE





Product	Zero Speed Switch zss100					
Device Complies With	CE Certification					
Housing	Aluminium, yellow, RAL 1028					
Fixing	2 x M8 bolt					
Admissible Ambient Temperature	-20° C+70 ° C					
Switch System	1 NO / 1 NC					
Rated Insulation Voltage	Ui: 380 VAC					
Rated Operational Voltage	Ue: 230 VAC					
Rated Insulation Current	2 A					
Protection	IP 65					
Cable entry	2 M20 x 1.5					
Operating principals	Under speed , Over speed (optional)					
Reset differential	< 20% from cut out speed					
Humidity	% 80					
Warranty time	12 month					
Mounting	Horizontal , Vertical					
Weight	4 Kg					
Packing Dimension	L:42 W:25 H: 30 Cm					





# SPEED MONITORING RELAY SOUD-900

SMP Speed Monitor Relay SOUD-900 is used in connection with variant pulse sensor to monitor the rotational speed of machine drives 2-wire. 3-wire sensor (NPN and PNP) can be connected to the SOUD-900.

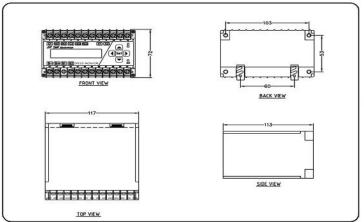
The pulse frequency is compared with frequency set by control of the relay. When the input frequency passes the set frequency.internal output relay is activated. Warning or control equipment can be connected to this output relay and operate when the speed either increase or decrease from set point. The operation of relay doesn't work during start-up time and adjusting mode.

#### **APPLICATION**

SMP speed monitor of type SOUD-900 with three including over speed. under speed and mix provides a system to control and observe the motion of machine such as bell conveyor. etc.









	0 111 11 1 1 1						
Product	Speed Monitoring Relay						
Device Complies With	CE Certification						
Operating Speed	Under Speed , Over Speed Or Mix						
Power Supply	220 VAC - 50 Hz						
Power Consumption	6 VA						
Starting By-Pass	0-99 Sec . Adjustability						
Pulse Duration	> <u>6</u> ms						
Storage Temperature	-35° C+70° C						
Protection	IP42						
Housing	Plastic ABS						
Measuring Range	0~9999 rpm						
Alarm Set Point	1~9998 rpm By Rotary Switch						
Range	0.015 Hz -160 Hz						
Output Contact	2 - 5 (A) SPDT						
Sensor Input	2 Wire , 3 Wire DC (NPN , PNP), Inductive, Capacitive ,NAMUR						
Sensor Power	+24 VDC , 70 (mA) Max. Current						
Weight	With packing 500 gr Without packing 450 gr						
Packing Dimension	L: 15 W: 13 H: 8 (cm)						





#### SENSOR SWITCH

# FREQUENCY RELAY

#### **RQ 700**

#### **APPLICATION**

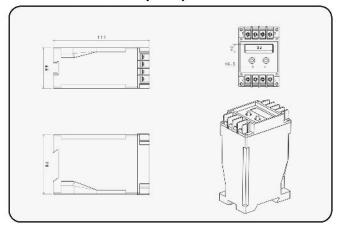
SMP frequency relay is designed and manufactured to measure the frequency of slip ring motors, the variations of which have variable cracking or variable mechanical force or variable load at start-up. If the frequency does not reach the specified level at a certain time, the relay switches and sends relevant alarms to the source.

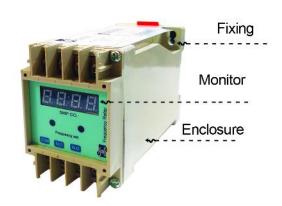
The signal generated by the frequency relay can be used for control circuits, protection circuits and control equipment.

#### ADVANCED FEATURES

- Compact design
- Detection of under frequency
- Manual adjustment value
- High sensitivity to change the main settings
- Fast responsivity to motor load changing







Product	Frequency Relay						
Setting range	2060 Hz						
Input	600 V r.m.s.						
Auxiliary voltage	DC 24 V						
Nominal consumption	< 3 VA						
Number of contact	1 NO/ 1 NC (SPDT)						
Thermal current	4 A						
Switching capacity	3 A						
Electrical life	2.5 x 10 <sup>5</sup> switching cycles						
Operating mode	Continuous operation						
Temperature range	-20 °C +60 °C						
Degree of protection	IP 42						
Enclosure	ABS						
Wire fixing	Flat terminals						
Mounting	DIN Rail / 2 x M4						
Weight	500 gr (with packing) / 480 gr (Without packing)						
Dimensions	111 x 70 x 48 mm						
Packing Dimension	L: 15 W: 13 H: 8 (cm)						





SENSOR SWITCH

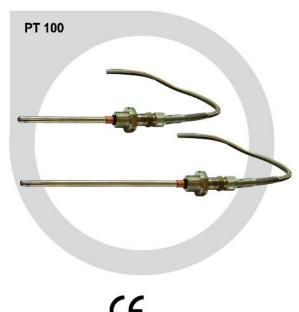
# RTD THERMOMETER

#### PT 100

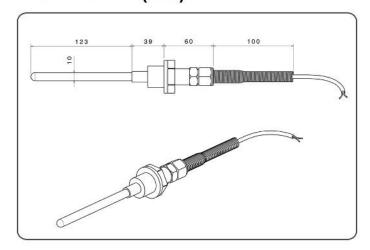
Thermometers are important and useful sensors for temperature measurement in industries, which are measured by various mechanism. To measure the temperature in the industry, two contact methods (thermocouple and resistive) and non-contact (infrared) are used.

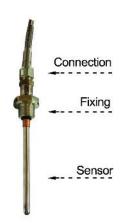
RTD thermometers are a type of resistor that uses a variable resistive temperature to get the temperature change. Compared to other temperature sensors, it can be said that the response time is more accurate than other types of sensors. With a wide range temperature, SMP RTD Thermometer are in 3 wires style, an accuracy at 0.1 ° c and pressure bearing application up to 50 bar.

The most common type of these sensors is PT 100, which indicates the use of platinum element in its construction and its 100 ohms' resistance at 0° c. Its common uses are food, semiconductor, and medical, and high-pressure and heavy processes can be mentioned as a specific application.

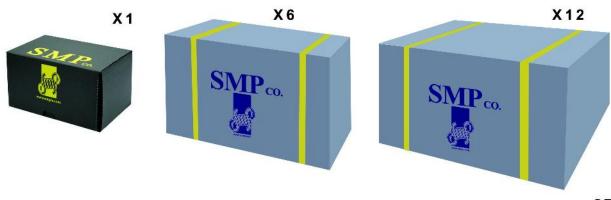








Product	RTD Thermometer					
Device complies with	CE Certification					
Body material	Stainless steel 304					
Protection	IP 67					
Fixing	PG 13.5 PG 16.5					
Ambiant temp.	0 - 200° C 0- 400° C (Optional)					
Length of Cable	2 m. (Optional)					
Cable material	Silicone / SPE					
Mechanical Connection	3/4 inch, 1/2 inch (Optional)					
Tolerance	1%					
Electrical Connection	3 wire					
Insulation	Waterproof					
Weight	1.03 Kg (with packing ) 1.02 Kg (without packing)					
Dimension packing	L: 23 W: 13 H: 14 (cm)					





# PULL ROPE SWITCH ROP 100/200

SMP pull rope switches of type ROP100 or ROP200 provide a switching system to isolate power conveyor system and other process equipment in an emergency situation either with latching or without latching.

Rope switch of type ROP100 or ROP200 is used to send a command to equipment for disconnecting the power circuit in emergency event. The mechanical devices of this equipment are made of aluminum alloy or stainless steel with furnace special static industrial color (Burning static) that successfully operate in environment with high humidity and corrosion. These devices have been designed for a maximum safe operation under severe conditions. Construction from aluminum alloy and stainless steel can successfully operate at mines, and all places where use conveyor.

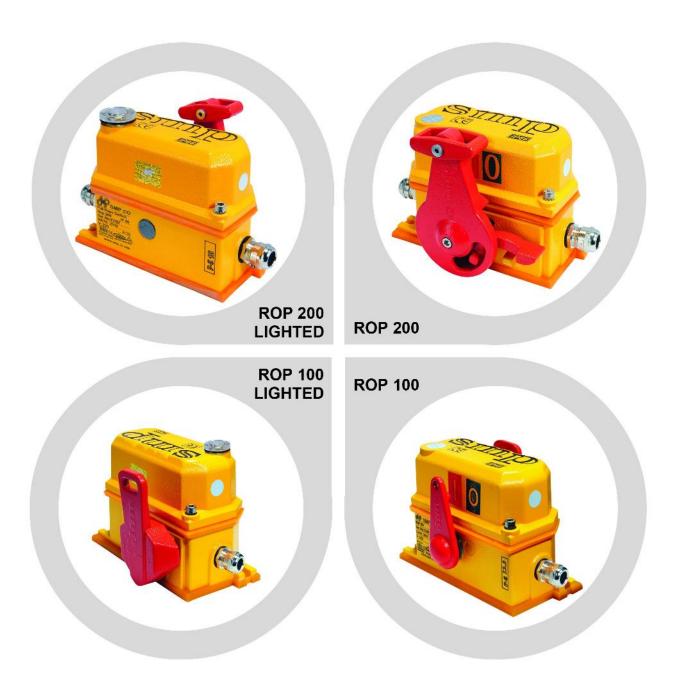
All base parts such as bolts, shafts, screws and spring are of aluminum alloy or stainless steel with special industrial color (burning static).

SMP pull rope switches and accessories meet the requirements of international safety standards authorities with respect to personal safety and equipment. It can be operated on conveyor system with different size in width and speed.



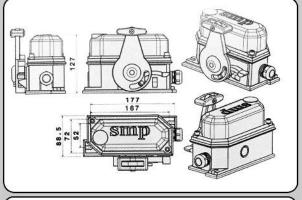


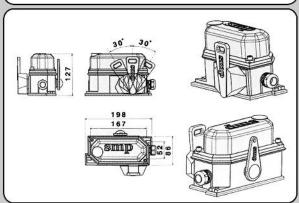


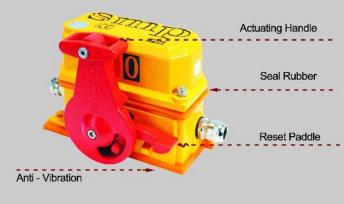


The devices can be equipped with either one or two lights. Every switch has a mechanical fuse and works over 60kg pressure on non-reset position (over load mode).

Operator can easily swap mechanical fuse with opening one screw and changing the relative part, then switch will be ready to work again. The auto reset mode of switches is optional. In auto reset mode by pulling the Rope, switch acts and by releasing the Rope, it automatically resets. Afterward system will be ready to start again.

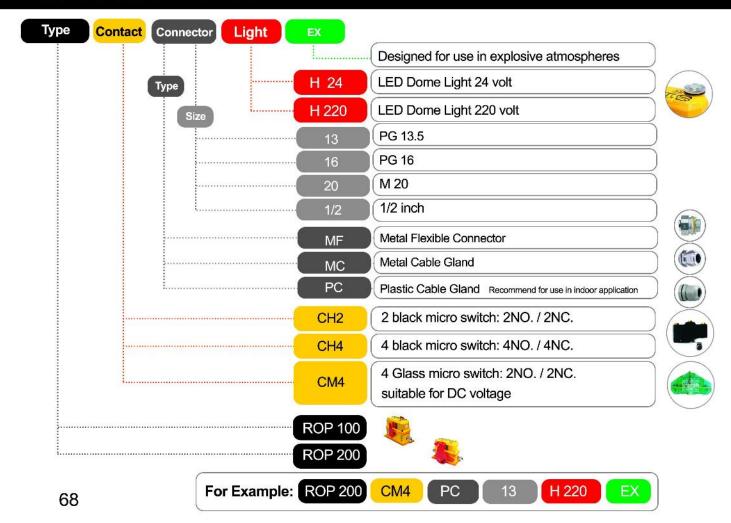






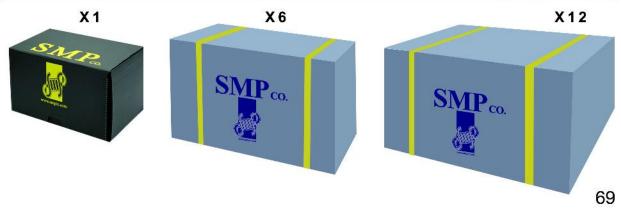


## ORDERING CODE





Product	Pull Rope Switch					
Device Complies With	VDE 0110					
Housing	AI , yellow, RAL 1028					
Actuating lever	AI , red, RAL 3020					
Operating angle	30°					
Mounting	2 x M8 bolt					
Admissible Ambient Temperature	-25°+70°					
Switch system	2 NO + 2 NC 4 NO + 4 NC (Optional)					
Rated Insulation voltage	Ui: 380 VAC, 440 VDC					
Rated Operational voltage	Ue: 240 VAC, 250 VDC					
Conventional thermal current	16A					
Mechanical life	1 million switching cycles					
Electrical life	MIN: 500000 switching cycles					
Protection	IP 67					
Area classification (Optional)	Hazard area: II 2D EX TC II BT6					
Seal Rubber	Thermal resistance +300					
Anti-vibration system	Bottom silicone rubber					
Cable entry	See ordering code in Pg .68 Connector part					
Connection	Max 2.5 mm					
Electrical breaking	220 VAC - 24 VDC (Optional)					
Mechanical breaking capacity	1 million switching cycles					
Weight	2.4 Kg (without packing) 2.5 Kg (with packing)					
Packing Dimension	L: 23 W: 13 H: 14 (cm)					



ACCESSORY OF







SPRING SS 304 (Weight percent)



X-02 TENSION SPRING, STAINLESS STEEL 304

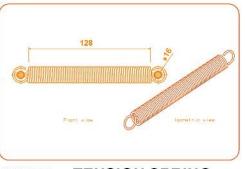
137 mm x 20mm | wire diameter: 2 mm

Weight: 90 gr  $\Phi$ : 16 mm

С	Si	Mn	Cr	Мо	Ni	٧	W	Other
0.08	0.75	2	18-20	8-10.5	0.045	0.03	0.1	-



SPRING STEEL CK75 (Weight percent)

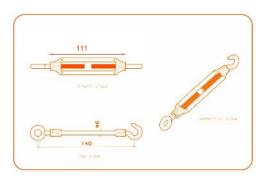


X-02-01 TENSION SPRING, GALVANIZED STEEL CK75

128 mm x 20mm | wire diameter: 2 mm

1	С	Si	Mn	Cr	Мо	Ni	٧	W	Other
	0.75	0.25	0.7	157	-	-	77	-	- ,

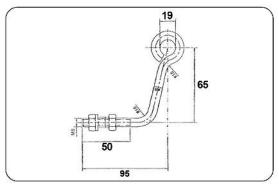




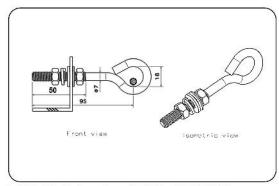
X-03 Galvanized **TURNBUCKLE**Y-03 Stainless steel **TURNBUCKLE**(metal.1eye,1 hook)

Weight: 16 gr

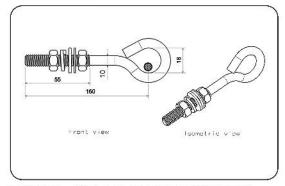




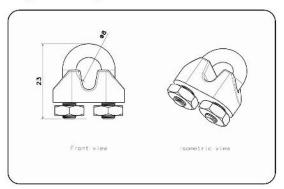
X-04-01 Galvanized **EYE BOLT M8**, U form Y-04-01 Stainless Steel **EYE BOLT M8**Weight: 80 gr



X-04-02 Galvanized **EYE BOLT M8** Y-04-02 Stainless Steel **EYE BOLT M8** Weight: 60 gr



X-04-03 Galvanized **EYE BOLT M10**Y-04-03 Stainless Steel **EYE BOLT M10**Weight: 100 gr



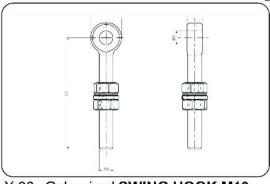
X-05 Galvanized **ROPE CLAMP**, U form Y-05 Stainless Steel **ROPE CLAMP** Weight: 10 gr



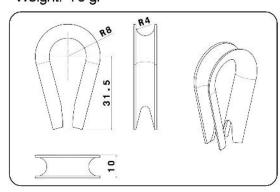




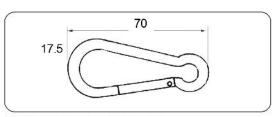




X-06 Galvanized **SWING HOOK M10**Y-06 Stainless Steel **SWING HOOK M10**Weight: 70 gr



X-07 Galvanized wire rope thimble 06 Y-07 Stainless Steel wire rope thimble 06 Weight: 20 gr



X-08 Galvanized Carabin

Shape Gourd

Height: 7 cm Width: 3.5 cm

Weight: 40 gr

# X-01 FLEXIBLE STEEL WIRE PLASTIC COATED RED COLOR,

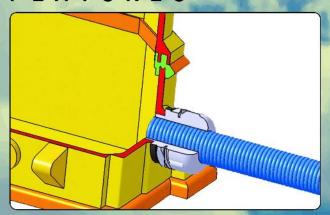
Size: 3 to 5 mm Braid: 7\*7

Size: 5 to 7 mm Size: 6 to 8 mm

Weight (3 to 5): 9 Kg (200 m)

### SMP ADVANCED

FEATURES



Research show that switches are mostly damaged by the equipment's vibration or the break down in installation place, SMP's special design is the key to the problem, the use of bottom silicon rubber eliminate the vibrations dramatically so that the possible break downs and machine downtime is minimized. Seal rubbers are made of special silicon which are thermal resistant up to 300° c and due to SMP 's particular design even if the equipments aren't fixed properly by the operator, the switch will be protected against dust.

## INSTALLATION

Switches are easily installed along the edge of conveyor .The actuating lever should be positioned adjacent to the belt edge with a reset lever outside. Flexible coated steel wire is available for the pull rope. U formed clamp is used for each rope fastening point. Guiding and rope support eyebolts are used at interval up to 3 or 4 m. Stainless steel springs at the end of the rope ensure the operation of switch in event of pulled rope. The spring tension is adjustable by the means of turnbuckles which can simply be attached on to the actuating lever , since switches are bi-directioal in operation , variants of temperature which can in fluence on the rope length, become balanced by means of these two springs. An ideal installation for SMP pull rope switches is to place the belt conveyor in every 25 to 30 m, this could be increased up to 50 m.

### **ADJUSTMENT**

- Install pull rope on one side of the actuating lever.
- Adjust the rope tension in such a way that spring will properly operate the switch. Maximum extension of the spring is 200 mm.Now detach the turnbuckle again.
- 3. Repeat procedure 1 and 2 on another side
- 4. Attach both turnbuckles and operate the switch.
- 5. Now, movable actuating lever should be balanced in mid position by means of these two turnbuckles.



## SMP set of accessory for pull rope switch

Row	Description	Code	Qty(NO.)
1	Turnbuckle	X- 03	2
2	Tension Spring	X- 02 - 01	2
3	Eye bolt M8	X- 04 - 02	6
4	Rope Clamp 5	X- 05	8
5	Swing Hook 4	X-06	2
6	Steel wire	X- 01	30(m)

(on request)

# GIF

## THE IMPLEMENTATION

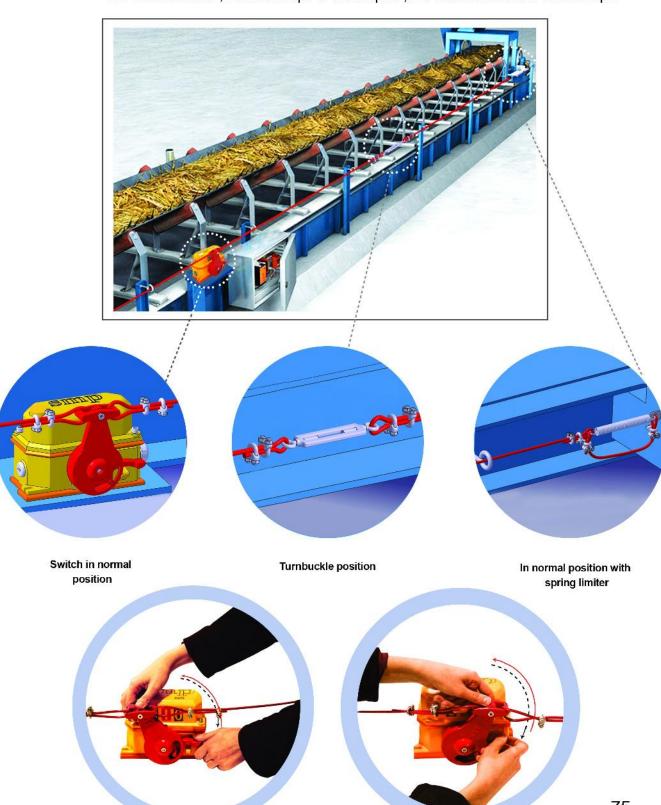


U bolt should be installed in opposite directions.

The eye bolts should have a distance of 2.5 to 3 meters.

When the towing wire is pulled up, the springs must be raised to a maximun of 1.5 times his own length.

For more ensure, when clamps is developed, we must connected two clamps.





### **TEAR SWITCH**

**BTD 100** 

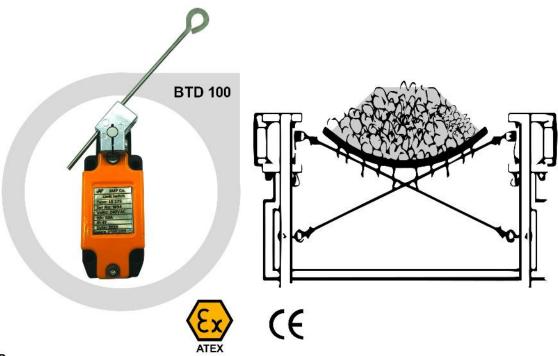
Conveyors are very helpful in moving material and supplies within a facility. Conveyor belts are used where materials need to be transported from one point to another point, e.g. in the mining, cement, sand and gravel industries. A conveyor belt may get damaged (by sharp-edged stones / materials) or become worn out duringoperation. Such damage must be detected and the conveyor belt deactivated. Because the continuation of the situation causes more damage. The SMP tear switch type BTD 100 is used to detect belt damage.

Belt Tear Detector immediately detects conveyor belt tear accident caused by foreign substance piercing the conveyor belt at the outlet of chute of conveyor, in order to stop the belt conveyor. When the tensioned tripping rope is touched by a Metal or plastic piece, an electrical switching operation is triggered.

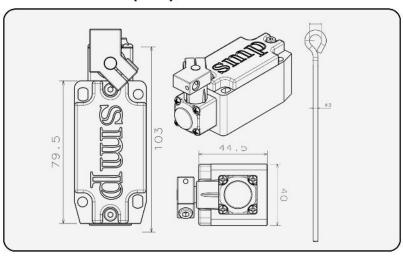
SMP tear switches are installed according to the number of Impact Rollers. To identify rupture and damage to the conveyor, the tear switch is to be installed under the top run. In this case, a tripping rope is tightened across the conveyor belt with one rope end fixed to the conveyor belt structure.

The other rope end is fixed with u bolt in opposite direction. The unit is provided with two rope. Appropriate length to be cut while fixing the rope.

Pulling the tensioned rope activates the switching function of the belt rip and tear detection system. Rope to be manually refixed in position while restarting the belt operation. To cover the entire belt width, the system should be installed at a point where the conveyor belt is only slightly troughed, e.g. in front of the drive or deflection roller or behind a feeding point.



### **DIMENSIONS (mm)**





## **SPECIFICATION**

Product	Tear Switch BTD 100
Device complies with	CE Certification
Finish	Cap: Al , yellow , RAL 1028
Housing	Al, alloy, RAL 9004
Actuating Roller	Stainless Steel,Al
Fixing	4 x M5 bolt
Admissible ambient temperature	-25° C +70° C
Switching system	(1 NO + 1 NC)
Rated Operational Voltage	Ue: 240 VAC , 250 VDC
Conventional thermal current	10 A
Mechanical Life	1 million switching cycles
Electrical life	MIN: 500000 switching cycles
Protection	IP 67
Cable entry	1 x M20
Electrical breaking capacity	220 VAC -24 VDC
Weight	500 gr ( with Packing ) 480 gr ( without packing )
Packing Dimension	L: 20 W: 8 H:5 Cm







# AIRFLOW SWITCH FL 300

SMP Airflow Switch is designed to monitor air velocity in critical environments. These compact, easy to install units detect loss of airflow below a pre-programmed set point and provide a fast and distinct warning of airflow decreased. It's adjustable to monitor, oil flow in different situations.

SMP Airflow Switch is uni-directional. It provides NO contact and one NC. contact. It discriminates between forward and reversed airflow. indicating a fault if the air now direction reverses.

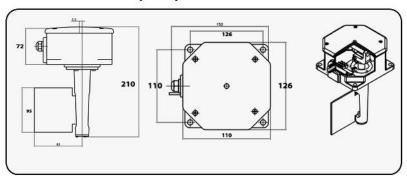
SMP Airflow Switch provides excellent sensitivity and reliability at a very reasonable price. Mounting is fast and simple.

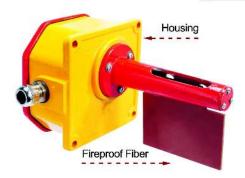




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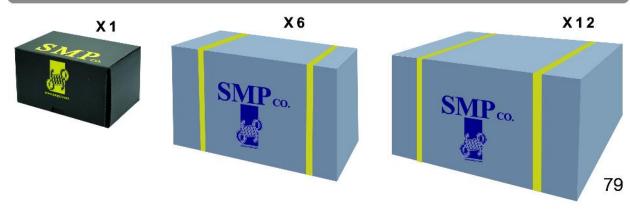
### **DIMENSIONS (mm)**





## **SPECIFICATION**

Product	Airflow Switch
Device complies with	CE Certification
Electrical Rating	220 VAC
Switch System	1 changeover contact
Housing	Al, Yellow, RAL 1028
Paddle material	Fireproof fiber
Mounting Orientation	Horizontal
Service	Air
Protection	IP 65
Fixing	4 x M20 bolt
Ambiant temp.	- 40° C+85°C
Pressure Limit	20 60 m bar
Power supply	24 -250 VAC
Rated current	8 - 15 A
Life time	50000 cycles at normal condition
Cable Entry	2 x 0.75 mm <sup>2</sup>
Excursion	20 to 45 (Optional)
Weight	1.50 Kg (with packing ) 1.30 Kg (without packing)
Packing Dimension	L: 23 W: 13 H: 14 (cm)





# RIPPED BELT SWITCH TS 300

SMP Ripped Belt Switch is placed under the conveyor so in the case of belt decreasing diameter or overloading, it stimulates the switch, activate the alert command and finally the current cut out.

Ripped belt switch is used for conveyor installations subjected to especially severe operation conditions. An actuating roller of stainless steel is carried in stainless steel ball bearings for improved handling of lateral forces and jerks.

The large roller with diameter of 48mm by stainless steel permits use or this device where bell speeds prevail. All external parts are either or aluminum alloy or stainless steel has been specially plated. Trip points are adjusted within 15° ... 30° resp.

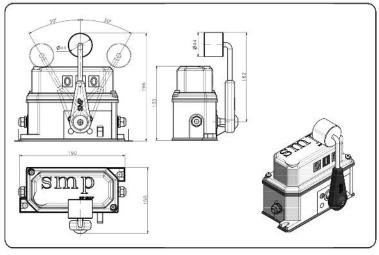
These switches can be provided with a highly impact-resistant dome light which is visible from distance.

Besides, the switches can be easily modified to provide alarm for a particularly prepared part. All basic parts such as bolts, shafts, screws, and springs are made of stainless metal (depends on order). The switches are provided with 2 SPDT contacts. For unlatching, the actuating roller is reset by hand. Then the accepted order depends on your product.





### **DIMENSIONS (mm)**

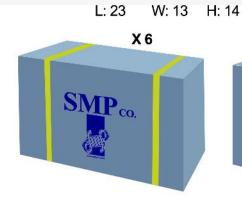


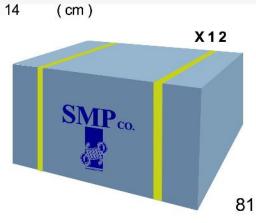


# **SPECIFICATION**

	<u> </u>		
Product	Ripped Belt Switch		
Device complies with	CE Certification		
Housing	Al, Yellow, RAL 1028		
Enclosure	Al, Yellow, RAL 1028		
Actuating roller	SS, Red, RAL 3020		
Cable entry	2 x PG 13.5 / PG 16 (Optional)		
Mounting	2 x M8 bolt		
Current	16 A		
Electrical breaking	220 VAC/24 VDC		
Switch system	2 NO + 2 NC 4 NO + 4 NC (Optional)		
Operating temperature	-10 °C80 °C		
Operation Angle	(15 - 30) (Optional)		
Mechanical life	1 million switching cycles		
Protection	IP 67		
Weight 2.5 Kg (without packing) 2.6 Kg (with packing)			
Packing dimension	L: 23 W: 13 H: 14 (cm)		









# HORN SIREN & LIGHT ALARM

(HL 100)

SMP horn and flash light are HL 100 the most widely used sound-making device and lighting flash for inclusion in an audible outdoor warning system.

Sirens generate sound through electromechanical means and can produce audible signals ranging from tones of varying pitch to frequency and varying time duration. The production of optical alarms is done electronically and has different types of flashes. sirens generate tones through the interaction of two principal components: a rotor and a stator.

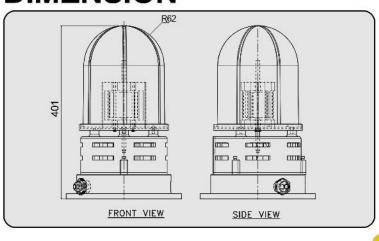
To generate alarm, the rotor spins and draws air into the siren. Then, as the vanes and holes of the stator cover and uncover the holes of the spinning rotor, the incoming airflow is pushed out in bursts through the stator each time its holes align with the holes of the rotor. This process of blocking and unblocking the airflow at regular intervals produces sound waves, with the frequency of the air bursts determining the pitch of the siren: the greater the frequency, the higher the pitch will be. The rotor of a pneumatic siren can be powered by electric motor.

#### **APPLICATION**

Vision and audible outdoor warning systems are used by public safety agencies to alert people or Factory workers about natural and manmade hazards such as start of sensitive industrial processes, accidents, chemical spills, extreme weather conditions and flooding.



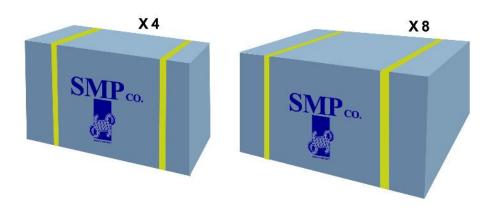
### **DIMENSION**





### **SPECIFICATION**

Product	Horn siren & Light alarm
Device Complies With	VDE 0110
Finish	Electrostatic , Red 3020
Enclosure material	Aluminium , RAL 1028
Housing	Crystal
Power supply	230 VAC
Protection	IP 65
Connection	Cable 3 x 1 mm
SIL	120 dB
Color	Red or Yellow (Optional)
Mounting	3 x M6
Ambient Tempreture	-20° to +80°
Dimension	H:281 R: 175 (Max) mm
Weight	1.5 kg
Packing Dimension	L:42 W:25 H:30 Cm



BOX

# LOCAL CONTROL BOX LCB

SMP Local Switch is the most convenient way of providing simple local control for myriad of applications. When inserted into a control scheme they provide the local Interface with which machinery can be easily be controlled.

#### **SMP Advanced features**

Equipment's are mostly damaged by two important factors. First, humidity and dust; Second, vibration in unsaleable situations. Smp's special design is the key to the problem. the lower part of the switch is equipped with internal spline so that the switch will have the better efficacy in unsaleable situations. In addition, the use of bottom silicon rubber eliminates the vibrations dramatically.

All screws, equipment and housing is made of stainless steel which is anticorrosion and resistance to water. The design of the housing allows high resistance to the possible breakdowns and mechanical impact.

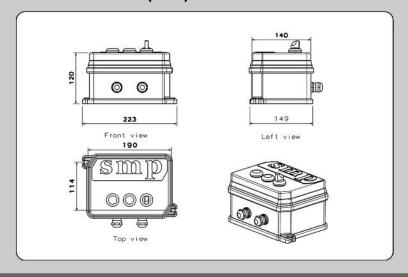
Also, seal rubbers are made of special silicon which are heat resistance up to 300°c and due

to SMP's particular design even if the equipment is not fixed properly. the switch will be protected against dust.



85

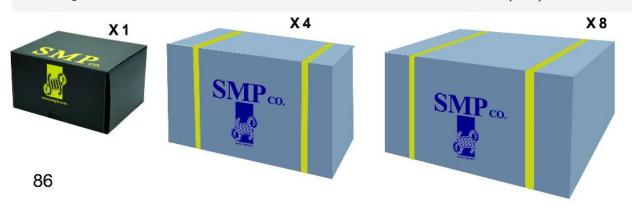
### **DIMENSIONS (mm)**





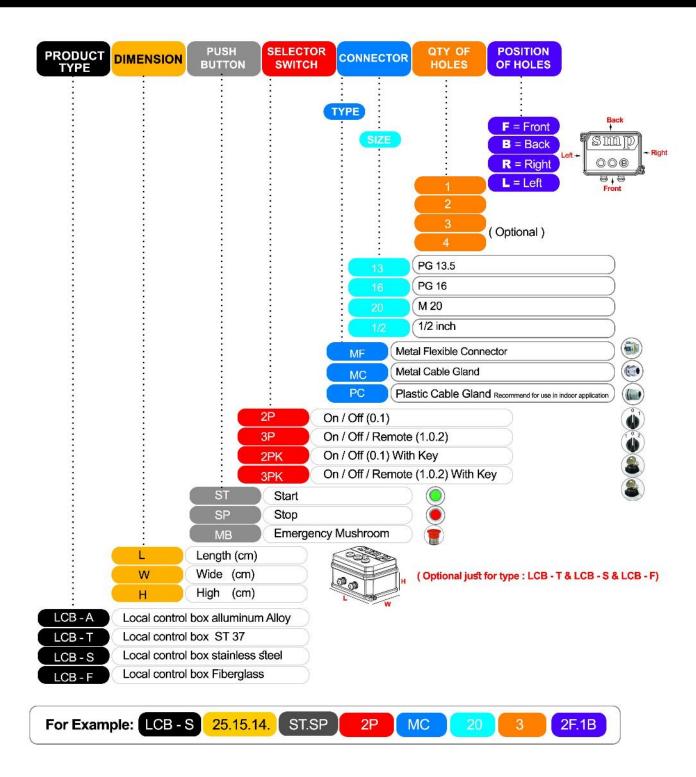
### **SPECIFICATION**

Product	Local Control Box
Device complies with	CE Certification
Dimensions	Outdoor: (L)190 mm× (W) 140 mm × (H) 120 mm Indoor: (L) 180 mm× (w) 125 mm × (H) 95 mm
Material	Al Die cast / ST 37 / SS 304 /Fiberglass
finish	RAL 7032
Protection	IP 67
Connector	( Optional )
Cover fixing	Captive M5 stainless steel Allen head screw
Seal rubber	Silicone
Contact functions	( Optional )
Fixing	2 x M8 bolt
Terminal	( Optional )
Weight	with packing 3.06 Kg without packing 3.03 Kg
Packing Dimension	L: 23 W: 13 H: 14 (cm)





### **ORDERING CODE**



BOX

# JUNCTION BOX JB PULL BOX PB

A junction box is an enclosure that protects a connection (the junction) of two or more wires carrying electrical current. Every electrical connection should be inside a protective box that is easy to find and access.

SMP Junction Box is a container made of either steel with electrostatic color or stainless steel for electrical connections, intended to conceal them from tampering.

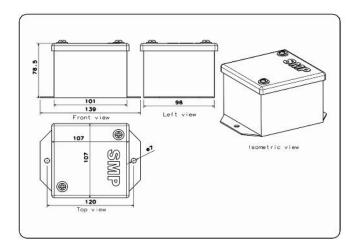
It includes built-in terminals for the joining of wires. The size or the box could be vary according to the customer's order from 100mm to 1000mm.

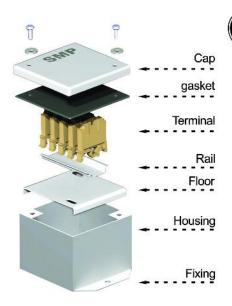
Moreover various number and size for the input entrees is possible in PG, mm, inch in order to meet customer needs for different applications. The new SMP JB/PB designed and made of fiberglass, performed for for humidity ambiance.



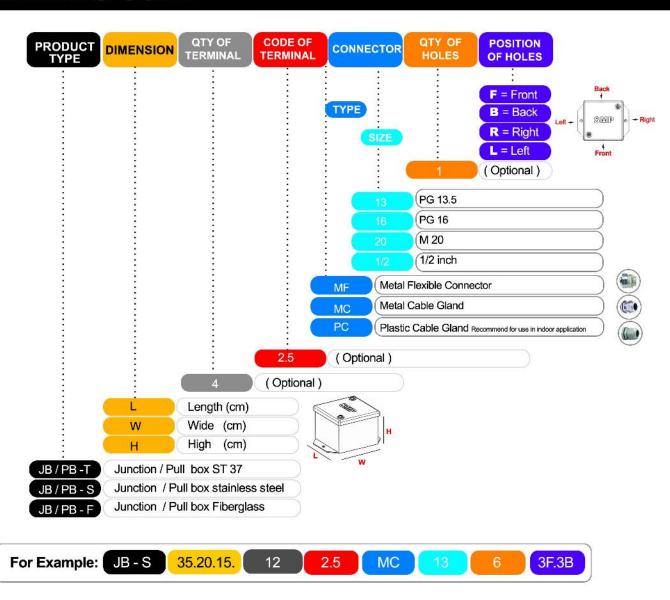


### **DIMENSIONS (mm)**





### **ORDERING CODE**



### Part of our honours























### Part of our honours



















### Part of our honours















# WWW. Smiler com

### Part of our certificates







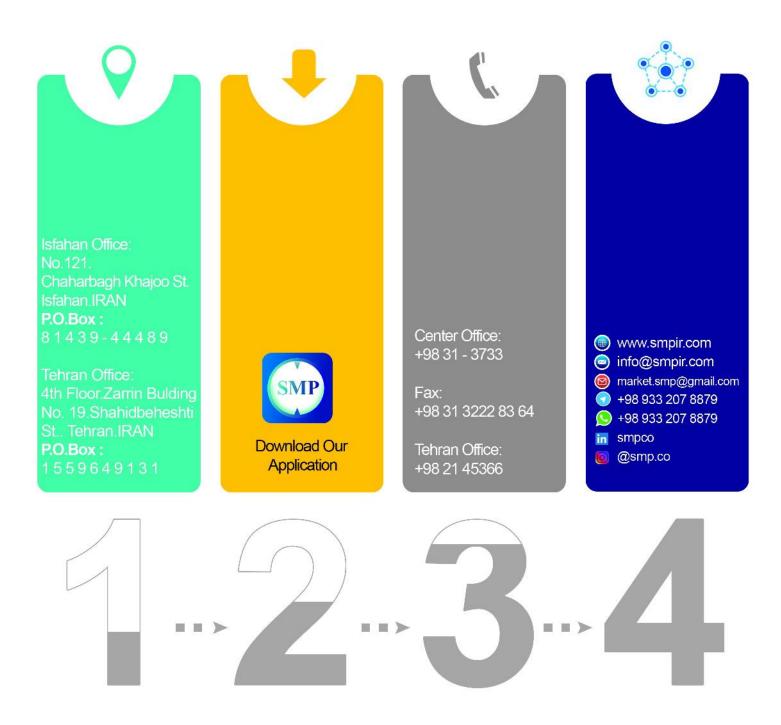




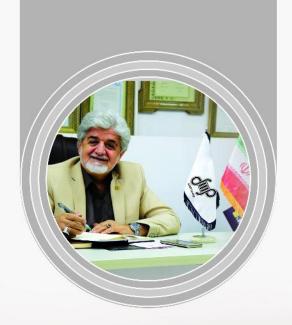




# **CONTACT US**







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Seyed Mohsen Poursaeed





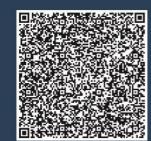




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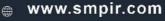
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